

# **VEHICLE TECHNICIAN ACCREDITATION ASSESSMENT**

## **TRAINER GUIDE**

January 2020 Issue 1

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## **Overview Document**

The purpose of this document is to provide information which will enable training providers to guarantee that they have the correct resources to successfully deliver the Vehicle Technician Accredited Assessment. In addition to this, it is a useful point of reference when answering queries from prospective candidates that wish to complete the assessment.

The SEG Awards qualification code is U0008. The date of this specification is January 2020. The issue number is 1.

# Introduction

The SEG Awards Vehicle Technician Accredited Assessment (VTAA) has been developed in collaboration with the Driver and Vehicle Standards Agency (DVSA).

Achievement of the VTAA enables Motor Vehicle Technicians who do not hold a formal qualification and who have worked in their roles for four or more years to prove their capabilities at Level 3. Achievement enables a technician to meet the entry requirements to become a Tester for class 3, 4, 5 or 7 vehicles. Gaining status as an MOT Tester will be subject to DVSA requirements. The DVSA can withdraw Tester Status if conditions are not met.

The SEG Awards VTAA is a lifetime achievement, which means that it will not expire, and holders will be considered professionally competent for the rest of their lives.

The VTAA is available to be delivered and assessed as a complete accreditation or as individual modules contributing to a full accreditation.

# **General Information**

# Aims

The SEG Awards Vehicle Technician Accredited Assessment aims to:

- show technicians have the knowledge and skills expected of someone working at Level 3
- enable technicians without a Level 3 qualification to enroll on MOT Tester qualifications in order for them to become qualified to conduct MOTs
- show that a technician meets the Motor Vehicle Level 3 National Occupational Standards.

Where a learner has not completed all of the required units as part of the VTAA course, learners/Training Providers cannot add separate unit accreditations from the VTAA Modular course in order to claim a VTAA certificate.

# **Target Group**

The SEG Awards Vehicle Technician Accredited Assessment acts as an equivalent accreditation for Technicians who wish to gain the DVSA Certificate of Competence for MOT Testers but have no formal Level 3 Motor Vehicle qualification. All of the content within the assessments has been mapped to the Level 3 Light Vehicle National Occupational Standards.

## **Entry Requirements**

There are no formal requirements for entry to the VTAA however as the VTAA is assessment of a motor vehicle technician's knowledge and skills it is expected that motor vehicle technicians will have worked in their roles for four or more years to demonstrate capabilities at Level 3. Evidence to demonstrate four years' experience could be provided through items such as former wage slips/ technician declaration or CV. This list is not exhaustive. SEG Awards expects centres to recruit with integrity.

#### **Progression Opportunities**

The VTAA is a requirement for technicians without a Level 3 qualification who wish gain entry on to the SEG Awards MOT Tester Qualification

• Level 2 Award in MOT Testing (Classes 4 and 7) (601/8935/6)

### **Reasonable Adjustments**

Adjustments to assessment arrangements are made on the basis of the individual needs of candidates. Technicians must be told that if they are planning to progress to the Level 2 Awards in MOT Testing then reasonable adjustments are restricted within those qualifications. Level 2 Awards in MOT Testing (Class 1 and 2) and Level 2 Awards in MOT Testing (Class 4 and 7) do not allow readers or scribes for the assessment.

# **Resource Requirements**

The assessment requires a Technician to complete practical tasks and online test(s). To provide the assessment, trainers and technicians will need to be able to access the following:

Online knowledge tests

- access to IT equipment with BTL secure client installed
- test environment that meets the requirements
- invigilators
- Practical tasks
  - well-lit workshop area
  - vehicles, rigs, electric circuits appropriate to the task
  - workshop tools and equipment
  - <u>PPE</u>

Detail of the resource requirements for each practical task is given in Appendix 2

 SEG Awards support resources. These resources are available, from SEG Awards' secure on-line registration system (ORS), in a document entitled 'Vehicle Technician Accredited Assessment (VTAA) Practical Tasks Resources'. The resources support the following practical tasks

Module	Task ID	Task Title
Suspension, Steering Wheels and	Sus - 01	Tyre Wear
Tyres		
Electrical	Ele - 09	Oscilloscope Waveform
		ID
Emissions	Emi - 03	Emission Test Sample

# **Trainer/Assessor Requirements**

### **Trainer Requirements**

Training Providers must have trainers with sufficient knowledge and skills in the subject matter being delivered. Trainers must have achieved a Level 3 Motor Vehicle related qualification or any other equivalent accreditation.

## **Assessor Requirements**

Assessors are responsible for the validity, reliability and authenticity of evidence. Assessors therefore need to have a thorough understanding of assessment and quality assurance processes, as well as having an in-depth technical competence relating to the VTAA practical skills.

### **Internal Quality Assurer Requirements**

The primary responsibility of the IQA is to assure the quality and consistency of assessments by the assessors for whom they are responsible. IQAs therefore need to have a thorough understanding of quality assurance and assessment practices, as well as technical competence related to the VTAA that they are internally quality assuring.

IQAs will be responsible for, and accountable for consistency, quality and reliability of evidence and assessors.

It will be the responsibility of the approved centre to select and appoint IQAs.

To be an approved IQA, the person must:

- have in-depth knowledge of the VTAA requirements
- be occupationally aware of the Motor Vehicle sector
- be approved by SEG Awards to carry out internal quality assurance for the SEG Awards Vehicle Technician Accredited Assessment
- demonstrate knowledge and understanding of the quality assurance processes required by the centre and SEG Awards

Approval of IQAs can be removed. IQAs cannot verify the VTAA if they are not approved by, or have had their approval removed.

### **Assessment Structure and Content**

Centres must use the assessments set by SEG Awards.

#### Structure

There are two options for completing the VTAA:

Complete assessment (**U0008** Vehicle Technician Accredited Assessment)

	Complete Assessment U0008 VTAA	
Area	Practical Assessments	Online Test
Brakes	4 tasks	
Suspension		
Steering, Wheels & Tyres	4 tasks	50 MCQs*
Emissions	4 tasks	
Electrics	4 tasks	

\*MCQs = Multiple Choice Questions

# **Assessment Overview**

The emphasis of SEG Awards Vehicle Technician Accredited Assessment is to assess that a Technician has the required level of practical skills and knowledge that is needed in order to meet the pre-requisites for MOT Testing.

To complete the VTAA, technicians will need to complete practical assessments in each of the following areas:

- brakes
- suspension, Steering, Wheels and Tyres
- emissions
- electrics

In total, a technician will complete 4 practical tasks for **each** area. Each SEG Awards-devised practical task will take 10 minutes to complete. Each practical task has its own resource documents which include

- guidance and instruction for setting the task up
- a marking sheet to be completed and submitted to SEG Awards once all the practical assessments have been completed.

Technicians will also need to complete an online knowledge assessment consisting of 10 questions for **each** of the following areas:

- brakes
- suspension
- steering, Wheels and Tyres
- emissions
- electrics

The online test presents multiple choice questions for each area. There are 50 questions in total. Technicians must score 60% overall. The duration of the test is 75 minutes.

# **Practical Tasks**

Within each module, the practical tasks have been grouped into 4 subgroups. The technician **must** successfully complete 1 task from each subgroup. Details of the subgroups are given on the next page.

Technicians must meet all of the requirements set in each task to pass the assessment. Each task has 2 resource documents. The first document is for

the trainer and provides guidance and instructions on how to set up the task. The second document is for the technician. This document explains what they need to do for each task. The technician will use this document to record their responses to the task.

Sub- Group	Suspension, Steering, Wheels & Tyres	Brakes	Emissions	Electrical
	Technician must complete 1 task from <b>each</b> sub-group, totally 4 tasks	Technician must complete 1 task from <b>each</b> sub-group, totally 4 tasks	Technician must complete 1 task from <b>each</b> sub-group, totally 4 tasks	Technician must complete 1 task from <b>each</b> sub-group, totally 4 tasks
А	Tyre Wear	Disc Measurement	Live Data – Analyse Data	Electrical wiring fault (1)
В	Inspection of vehicle front suspension (1)	Brake servo	Emission tester	Resistance check
	Inspection of vehicle front suspension (2)	ABS Fault (1)	Emission test sample	Circuit produce – relay
	Steering	ABS Fault (2)	Petrol injector fault	Circuit relay fault
С	Anti-roll bar links/bushes	Brake fluid	O2 Sensor – Data (1)	Fault code diagnosis
	Inspection of vehicle rear suspension	Brake pipe fabrication	O2 Sensor – Data (2)	CAN network fault
	Suspension component inspection	Brake pipe/hosepipe inspection	Scan tool data	Electrical wiring fault (2)
D	Steering mechanism – Vague steering	Disc caliper	Fuel system	Oscilloscope measurement
	Steering mechanism – Stiff steering	Handbrake – Not functioning	Engine non-start (1)	Oscilloscope waveform ID
	Steering mechanism check	Drum brake inefficient	Engine non-start (2)	Wiring diagram identification

# **External Quality Assurance**

SEG Awards will carry out periodic audit inspections on centres approved to deliver the Vehicle Technician Accredited Assessment. This will be to ensure that the integrity of the assessments are upheld and that centres have the relevant processes and procedures in place.

### **Audit Inspection**

An SEG Awards auditor will contact the Centre to arrange a date for an initial inspection. Centres will agree a date with the Auditor. The agreed date needs to be on a day when assessments are taking place.

The VTAA self-declaration form will be validated at the audit. If the audit identifies any issues with processes, procedures and/or resources then approval and certification may be withdrawn.

The audit report will be sent to SEG Awards by the auditor. If any compliance issues are identified then these will be referred to the SEG Awards Compliance team.

After the initial inspection all approved centres will be subject an annual audit. Additional or earlier audits will be carried out where centres have 150+ registrations in a year.

Please Note

- SEG Awards expects that a practical assessment and/or an online assessment are taking place on the agreed audit date.
- Failure to advise the auditor of changes before the audit date could result in certification being put on hold until SEG Awards is confident that all assessment standards are being complied with.
- If the auditor does not observe a practical assessment or an online assessment on the date agreed an additional audit will be arranged and a charge of £300 will be applicable.

# **Appendix 1: Practical Tasks**

#### Practical Tasks

Suspension, Steering, Wheels & Tyres
Sub-group A 16
Sub-group B 21
Sub-group C 31
Sub-group D 41
Brakes
Sub-group A 51
Sub-group B 55
Sub-group C65
Sub-group D75
Emissions
Sub-group A 85
Sub-group B 89
Sub-group C
Sub-group D109
Electrical
Sub-group A119
Sub-group B123
Sub-group C133
Sub-group D143

For each module, candidates should successfully complete one practical task from each sub-group.

# Suspension, Steering, Wheels & Tyres: Sub-Group A

Sub- Group	Suspension, Steering, Wheels & Tyres Technician must complete 1 task from each sub-group
А	Tyre Wear
В	Inspection of vehicle front suspension (1)
	Inspection of vehicle front suspension (2)
	Steering
С	Anti-roll bar links/bushes
	Inspection of vehicle rear suspension
	Suspension component inspection
D	Steering mechanism – Vague steering
	Steering mechanism – Stiff steering
	Steering mechanism check

# Trainer Guidance: Suspension, Steering, Wheels & Tyres 01

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 01
Task Title	Tyre Wear
Time – mins	10
NOS ref	IMILV08/13

Technician	You are asked to inspect two physical wheel / tyre
Instructions -	assemblies that were fitted to the front of a vehicle
Section 1	(O/S/F & N/S/F). Identify the following specification / condition on the tyres and any faults to their vehicle fitment according to their vehicle location.
	O/S/F tyre size
	O/S/F wheel / tyre tread depth: Inner mm: centremm: outer mm
	O/S/F wheel / tyre assembly fault(s)
	N/S/F tyre size
	N/S/F wheel / tyre tread depth: Inner mm: centremm: outer mm
	N/S/F wheel / tyre assembly fault(s)
Section 1 Conclusion	Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:

Technician Instructions- Section 2	Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:
A	
В	
С	
Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.

Set up of task	<ul> <li>Two physical wheel assemblies that would cause the vehicle to pull in one direction as identified by the drivers' symptom (i.e. diameter/aspect ratio/tyre construction).</li> <li>Illustration of 3 different tyre wear characteristics (selected from the options indicated) to be laid out to the Technician.</li> <li>Laminate the illustrations make up a document set.</li> </ul>
	<ul><li> Clearly identify on 'each' illustration the letter.</li></ul>

Vehicle/rig/other	No vehicle or rig needed
Tools and equipment list	<ul> <li>Two physical wheel / tyre assemblies</li> <li>Illustrations laminated and labelled</li> <li>Technician marking sheet</li> </ul>

## Marking of task

Correct answers	Physical tyre with the following faults:	Incorrect tyre size between OS & NS tyre (could be written on the tyre wall)
Physical tyres	Physical tyre tread depth (+/- 1mm) to OS & NS	

Illustrations		Answers: 1. Under inflation
A	PICTURE REQUIRED	<ol> <li>Over inflation</li> <li>Normal tyre wear</li> <li>Toe out -</li> </ol>
В	PICTURE REQUIRED	excessive negative camber
C	PICTURE REQUIRED	5. Toe in – excessive positive camber

# Required to pass task

100%

Task Task Time + mins       Sus - 01 Tyre Wear       Tyre Wear         Technician Instructions - Section 1       You are asked to inspect two physical wheel / tyre assemblies that were fitted to the front of a vehicle (O/S/F & N/S/F). Identify the following specification / condition on the tyres and any faults to their vehicle fitment according to their vehicle location       Image         0/S/F tyre size:       0/S/F tyre size:       Image         0/S/F tyre size:       0/S/F tyre size:       Image         0/S/F tyre size:       0/S/F tyre size:       Image         0/S/F tyre size:       Image       Image         0/S/F tyre size:       Image       Image         0/S/F tyre size:       Image       Image         N/S/F tyre size:       Image       Image         N/S/F wheel / tyre tread depth:       Image       Image         N/S/F wheel / tyre tread depth:       Image       Image         N/S/F wheel / tyre tread depth:       Image       Image         N/S/F wheel / tyre assembly fault(s)       Image       Image         Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:       Image         Instructions - Section 2       Image       Image       Image         Image       Image       Image       Image	Module	Suspension, Steering, Wheels & Tyres	
Time - mins       10 Minutes         Technician       You are asked to inspect two physical wheel / tyre assemblies that were fitted to the front of a vehicle (O/S/F & N/S/F). Identify the following specification / condition on the tyres and any faults to their vehicle fitment according to their vehicle location         Section 1       O/S/F tyre size:         O/S/F wheel / tyre tread depth:       Inner         Inner	Task	Sus – 01	
Technician Instructions - Section 1       You are asked to inspect two physical wheel / tyre assemblies that were fitted to the front of a vehicle (O/S/F & N/S/F). Identify the following specification / condition on the tyres and any faults to their vehicle fitment according to their vehicle location       Image: 1         0/S/F wheel / tyre size:       0/S/F wheel / tyre tread depth: Innermm: Outer	Task Title	Tyre Wear	
Instructions - Section 1       assemblies that were fitted to the front of a vehicle (O/S/F & N/S/F). Identify the following specification / condition on the tyres and any faults to their vehicle fitment according to their vehicle location         O/S/F tyre size:	Time - mins	10 Minutes	
Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected :       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :       Image :         Image :       I	Technician	You are asked to inspect two physical wheel / tyre	
Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected :       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :       Image :         Image :       I	Instructions -	assemblies that were fitted to the front of a vehicle (O/S/F &	
Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected :       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :       Image :         Image :       I	Section 1	N/S/F). Identify the following specification / condition on the	OI C
Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected :       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :       Image :         Image :       I		tyres and any faults to their vehicle fitment according to	E E
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Inner       mm:       mm:         Centre       mm:       Outer         OVS/F wheel / tyre assembly fault(s)       m         N/S/F tyre size:       m         N/S/F wheel / tyre tread depth:       m         Inner       mm:         Outer       mm:         Outer       mm:         N/S/F wheel / tyre tread depth:       m         Inner       mm:         Outer       mm:         Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:         Instructions -       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Image :       Image :       Image :         Image :		O/S/F tyre size:	
Inner       mm:       mm:         Centre       mm:       Outer         OVS/F wheel / tyre assembly fault(s)       m         N/S/F tyre size:       m         N/S/F wheel / tyre tread depth:       m         Inner       mm:         Outer       mm:         Outer       mm:         N/S/F wheel / tyre tread depth:       m         Inner       mm:         Outer       mm:         Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:         Instructions -       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Image :       Image :       Image :         Image :			
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Outer       Outer <td< th=""><th></th><th>Innermm:</th><th></th></td<>		Innermm:	
O/S/F wheel / tyre assembly fault(s)       Image :         N/S/F tyre size:       Image :         N/S/F wheel / tyre tread depth:       Image :         Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:       Image :         Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:       Image :         Image :       Image :       Image :         Assessor signature       Image :       Image :         Date of       Image :       Image :		Centremm:	
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Assessor       Image			
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Centre       mm:       Outer       Minimum       Image       Image <t< th=""><th></th><th>N/S/F wheel / tyre tread depth:</th><th></th></t<>		N/S/F wheel / tyre tread depth:	
Outer       Outer       Identify the assembly fault(s)       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:       Image :         Image :       Image :       Image :       Image :         Image : </th <th></th> <th>Innermm:</th> <th></th>		Innermm:	
N/S/F wheel / tyre assembly fault(s)       N/S/F wheel / tyre assembly fault(s)         Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:         Technician       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :         Image :       Image :         Image :       Image :         Assessor signature       Image :         Date of       Image :		Centremm:	
Section 1       Identify the symptom that the driver would experience with the tyre wear / fault(s) of the wheels / tyre assemblies inspected:         Technician       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :         Image :       Image :         Image :       Image :         Assessor       Image :         Date of       I		Outermm	
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Conclusionthe tyre wear / fault(s) of the wheels / tyre assemblies inspected:Technician Instructions - Section 2Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:Image : Image : Image : Image : Image :Image : Image : Image : Image : Image : Image :Assessor signatureImage I Image I Image IDate ofImage I Image I			
inspected:       inspected:       inspected:         Technician       Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:         Section 2       Image :         Image :       Image :         Image :       Image :         Image :       Image :         Date of       Image I			
Technician Instructions - Section 2Identify the various tyre wear characteristics by the illustrations provided. Put your answers in the boxes below:Section 2Image :ImageImage :Image :ImageImage :Image :ImageAssessor signatureImage :ImageDate ofImage :Image	Conclusion	the tyre wear / fault(s) of the wheels / tyre assemblies	
Instructions -       illustrations provided. Put your answers in the boxes below:         Section 2       Image :       Image :         Image :       Image :			
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Image     Image     Image       Image     Image     Image       Image     Image     Image       Assessor     Image     Image       signature     Image     Image		illustrations provided. Put your answers in the boxes below:	
Image     Image     Image       Image     Image     Image       Assessor     Image     Image       signature     Image     Image	Section 2		
Image     Image       Assessor     Image       signature     Image       Date of     Image		Image :	
Assessor signature Date of			
signature Date of		Image :	
Date of			
	-		
Completion			
Technician Name:	Completion		

Technician Name:

Date:

# Suspension, Steering, Wheels & Tyres: Sub-Group B

Sub- Group	Suspension, Steering, Wheels & Tyres
	Technician must complete 1 task from <b>each</b> sub-group
А	Tyre Wear
В	Inspection of vehicle front suspension (1)
	Inspection of vehicle front suspension (2)
	Steering
С	Anti-roll bar links/bushes
	Inspection of vehicle rear suspension
	Suspension component inspection
D	Steering mechanism – Vague steering
	Steering mechanism – Stiff steering
	Steering mechanism check

# Trainer Guidance: Suspension, Steering, Wheels & Tyres 02

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 02
Task Title	Inspection of Vehicle Front Suspension (1)
Time – mins	10
NOS ref	IMILV08

Technician Instructions	You have been asked to check the vehicle front suspension for wear to its components. Check the vehicle suspension to OS/NS (as indicated by your assessor) and identify suspension component(s) fitted that have excessive wear and make any suitable recommendations using the document(s) provided. The following suspension component(s) have excessive wear:
A	
В	
С	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Vehicle/rig/other	Vehicle
Tools and equipment list	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

## Marking of task

Correct answers	Correct identification of suspension top mount excessive movement
	Correct use of hand tools
	Correct safe working practices
	Correct PPE used for the replacement of component

# Required to pass task 100%

Set up of task	<ul> <li>Suspension type: Front semi strut/McPherson strut.</li> <li>Vehicle - Front of vehicle not raised and situated on turn plates and capable of being raised.</li> <li>Wheel securely fastened to hub assembly of suspension.</li> <li>Suspension top mount excessive play (more than the recommended play), which may require the top mount to be modified to suit the task.</li> </ul>
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Module	Suspension, Steering, Wheels & Tyres	
Task	Sus - 02	
Task Title	Inspection of Vehicle Front Suspension (1)	
Time - mins	10 min	
Technician		
	You have been asked to check the vehicle front	F
Instructions	suspension for wear to its components. Check the	ΟΝΓΥ
	vehicle suspension to OS/NS (as indicated by your	SE
	assessor) and identify suspension component(s) fitted	OFFICIAL USE
	that have excessive wear and make any suitable	IAL
	recommendations using the document(s) provided.	<b></b>
	The following suspension component(s) have excessive	Ë
	wear:	0
	A:	
	B:	
	C:	
	Use of hand tools – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

#### **Technician Name:**

Date:

# **Trainer Guidance: Suspension, Steering, Wheels & Tyres 03**

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 03
Task Title	Inspection of Vehicle Front Suspension (2)
Time – mins	10
NOS ref	IMILV08

Technician Instructions	You have been asked to check the vehicle front suspension for wear to its components. Raise the front of the vehicle to allow the OS & NS suspension to be checked in a manner to which would allow the various components checked correctly. The following suspension ball joint(s) indicate wear:
OS lower:	
NS lower:	
OS upper:	
NS upper:	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Vehicle to be situated on a four post lift.</li> <li>Jacking beam capable of raising the vehicle to check the front suspension of the vehicle type chosen.</li> </ul>
	<ul> <li>One OS or NS ball joint (upper or lower) to display excessive play.</li> </ul>

Vehicle/rig/other	<ul> <li>Vehicle with front wishbone type suspension only can be used on this task.</li> </ul>
Tools and equipment list	<ul> <li>Selection of levers – suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

## Marking of task

Correct answers	Correct raising of the vehicle to check suspension ball joint(s).
	Correct ID of ball joint with excessive play.
	Correct use of hand tools.
	Correct safe working practices.
	Correct PPE used for the task.

# Required to pass task 100%

Module Task Task Title Time - mins	Suspension, Steering, Wheels & Tyres Sus - 03 Inspection of Vehicle Front Suspension (2) 10 Minutes	
Technician Instructions	You have been asked to check the vehicle front suspension for wear to its components. Raise the front of the vehicle to allow the OS & NS suspension to be checked in a manner to which would allow the various components checked correctly. The following suspension ball joint(s) indicate wear:	OFFICIAL USE
	OS lower:	
	NS lower:	
	OS upper:	
	NS upper:	
	Correct raising of the vehicle – OFFICE USE ONLY	
	Use of hand tools – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

### **Technician Name:**

Date:

# Trainer Guidance: Suspension, Steering, Wheels & Tyres 04

Module	Suspension, Steering, Wheels & Tyres
Task	Sus - 04
Task Title	Steering
Time – mins	10
NOS ref	IMILV08/13

Technician Instructions	You have been asked to check the steering of a vehicle, the driver has complained of an unusual noise whilst the steering wheel is being turned report the fault, and the reason that the fault occurred.
The fault with the steering mechanism was: The reason for the fault was:	

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.
Set up of task	<ul> <li>Vehicle fitted with 'hydraulic' PAS.</li> <li>Drain fluid from reservoir leaving a small amount of fluid in reservoir / alternatively restrict the amount of fluid entering the pump through the filter.</li> <li>Allow easy access to the reservoir.</li> <li>Vehicle to be set up on a four post ramp, vehicle to be positioned on swivel plates that are fitted to the ramp and used for this assessment, ensure that these are in the unlocked position.</li> <li>Loosen of PAS pipe from rack / box to create a leak</li> </ul>

<ul> <li>Ramp to be fitted / not fitted with jacking</li> </ul>
beam

Vehicle/rig/other	Vehicle
Tools and equipment list	<ul> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp and well-lit area of workshop</li> <li>PPE</li> </ul>

## Marking of task

Correct answers	Correct identification of PAS fluid excessively low.
	Correct identification of PAS fluid leak from steering rack/box.
	Correct safe working practices.
	Correct PPE used for the task.

# Required to pass task 100%

Module	Suspension, Steering, Wheels & Tyres	
Task	Sus - 04	
Task Title	Steering	
Time - mins	10 Minutes	
Technician	You have been acked to check the steering of a	
	You have been asked to check the steering of a	۲ ۲
Instructions	vehicle, the driver has complained of an unusual	ONLY
	noise whilst the steering wheel is being turned report	
	the fault, and the reason that the fault occurred.	USE
	The fault with the steering mechanism was:	
		OFFICIAL
		IC
		E E
		0
	The reason for the fault was:	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance	
information to	with the tools and equipment provided.	
the Technician		

#### **Technician Name:**

#### Date:

# **Suspension, Steering, Wheels & Tyres: Sub-Group C**

Sub- Group	Suspension, Steering, Wheels & Tyres Technician must complete 1 task from <b>each</b> sub-group
A	Tyre Wear
В	Inspection of vehicle front suspension (1)
	Inspection of vehicle front suspension (2)
	Steering
С	Anti-roll bar links/bushes
	Inspection of vehicle rear suspension
	Suspension component inspection
D	Steering mechanism – Vague steering
	Steering mechanism – Stiff steering
	Steering mechanism check

# **Trainer Guidance: Suspension, Steering, Wheels & Tyres 05**

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 05
Task Title	Anti-roll bar links / brushes
Time – mins	10
NOS ref	IMILV01

Technician Instructions	Please inspect the antiroll bar (as identified by your assessor) and its associated components. Identify any faults that you observe. List the fault(s) associated the components.
A	
В	
С	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Vehicle to be set up on 2/4 post ramp or pit. One of the following faults to be set up on the vehicle:</li> <li>Heat applied to the roll bar / roll bar link to suspension</li> </ul>
	<ul><li>D bush missing from anti roll bar clamp</li><li>Excessive play to the D bush</li></ul>

Vehicle/rig/other	Vehicle only
Tools and equipment list	<ul><li>Clipboard</li><li>Inspection lamp</li><li>PPE</li></ul>

# Marking of task

Correct answers	Correct ID of anti-roll bar fault heat applied to roll bar components.
	Correct ID of anti-roll bar D bush missing from clamp.

# Required to pass task 100%

Module Task Task Title Time - mins	Suspension, Steering, Wheels & Tyres Sus - 05 Anti-roll bar links / bushes 10 Minutes	
Technician Instructions	Please inspect the anti-roll bar (as identified by your assessor) and its associated components. Identify any faults that you observe. List the fault(s) associated the components         A:         B:         C:	OFFICIAL USE ONLY
Assessor signature		
Date of Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

### **Technician Name:**

Date:

## Trainer Guidance: Suspension, Steering, Wheels & Tyres 06

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 06
Task Title	Inspection of Vehicle Rear Suspension
Time – mins	10
NOS ref	IMILV08

Technician Instructions	You have been asked to check the vehicle rear suspension for wear to its components. Raise the rear of the vehicle to allow the OS & NS suspension to be checked in a manner to which would allow the various components checked correctly. The following suspension components indicate wear:
OS:	
OS:	
NS:	
NS:	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Vehicle to be situated on a four post lift.</li> <li>Jacking beam capable of raising the vehicle to check the rear suspension of the vehicle type chosen.</li> <li>Wheel bearing excessive noise / notchy.</li> <li>Rear suspension bush to show excessive</li> </ul>
	movement.

Vehicle/rig/other	<ul> <li>Vehicle with rear independent suspension can only be used on this task</li> </ul>
Tools and equipment list	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

Correct answers	Correct raising of the vehicle to check suspension.
	Wheel bearing fault
	Suspension bush fault
	Correct use of hand tools
	Correct safe working practices
	Correct PPE used for task

Module	Suspension, Steering, Wheels & Tyres	
Task	Sus - 06	
Task Title	Inspection of Vehicle Rear Suspension	
Time - mins	10 Minutes	
Technician	You have been asked to check the vehicle rear	
Instructions	suspension for wear to its components. Raise the rear of the vehicle to allow the OS & NS suspension to be checked in a manner to which would allow the various components checked correctly. The following suspension components indicate wear:-	OFFICIAL USE
	OS:	
	OS:	
	NS:	
	NS:	
	Use of hand tools – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

## Trainer Guidance: Suspension, Steering, Wheels & Tyres 07

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 07
Task Title	Suspension Component Inspection
Time – mins	10
NOS ref	IMILV08

Technician Instructions	You have been asked to check the suspension strut for wear/faults to its components. Check the suspension strut in a manner to which would allow any faults to be identified. The following suspension strut components indicate wear/faults to:
A	
В	
С	
D	

Additional information to the Technician	Note that the task may include one or more faults; only record the faults that you have identified. Please ask your assessor if you require assistance with the tools and equipment provided.
Set up of task	<ul> <li>McPherson strut to be mounted on a rig that would give access to check the various suspension components</li> <li>Wheel to be securely mounted (wheel &amp; tyre to be serviceable)</li> <li>2 faults ONLY to include at least the following:         <ul> <li>Wheel bearing excessive movement</li> <li>Broken coil spring</li> <li>Coil spring rubber mount to be incorrectly located</li> </ul> </li> </ul>

Vehicle/rig/other	Rig only
Tools and equipment list	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

Correct answers	Broken coil spring
	Wheel bearing fault
	Coil spring rubber mount incorrectly located
	Correct use of hand tools
	Correct safe working practices
	Correct PPE used for task

Module	Suspension, Steering, Wheels & Tyres	
Task	Sus - 07	
Task Title	Suspension Component Inspection	
Time - mins	10 Minutes	
- · · ·		
Technician	You have been asked to check the suspension strut for	ш
Instructions	<ul><li>wear/faults to its components. Check the suspension strut in a manner to which would allow any faults to be identified.</li><li>The following suspension strut components indicate wear/faults to:</li></ul>	OFFICIAL USE
	A:	
	B:	
	C:	
	D:	
	Use of hand tools – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

### Suspension, Steering, Wheels & Tyres: Sub-Group D

Sub- Group	Suspension, Steering, Wheels & Tyres
	Technician must complete 1 task from <b>each</b> sub-group
А	Tyre Wear
В	Inspection of vehicle front suspension (1)
	Inspection of vehicle front suspension (2)
	Steering
С	Anti-roll bar links/bushes
	Inspection of vehicle rear suspension
	Suspension component inspection
D	Steering mechanism – Vague steering
	Steering mechanism – Stiff steering
	Steering mechanism check

## **Trainer Guidance: Suspension, Steering, Wheels & Tyres 08**

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 08
Task Title	Steering Mechanism – Vague Steering
Time – mins	10
NOS ref	IMILV08/13

Technician	You have been asked to check the steering of a
Instructions	vehicle, the driver has complained of vagueness to the steering of the vehicle. Using the tools and equipment available to you, check the vehicles steering mechanism and report any findings. The fault with the steering mechanism was:

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task
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Vehicle/rig/other	Vehicle with steering rack without or with PAS
Tools and equipment list	<ul> <li>Selection of lever bars</li> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

Correct answers	Correct identification of inner track road end to either OS or NS.
	Correct safe working practices
	Correct PPE used for the task

## Required to pass task

100%

Module Task Task Title Time - mins	Suspension, Steering, Wheels & Tyres Sus - 08 Steering Mechanism - Vague Steering 10 Minutes	
Technician Instructions	You have been asked to check the steering of a vehicle, the driver has complained of vagueness to the steering of the vehicle. Using the tools and equipment available to you, check the vehicles steering mechanism and report any findings. The fault with the steering mechanism was:	OFFICIAL USE ONLY
	Safe working practices – OFFICE USE ONLY PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance	
information to	with the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Suspension, Steering, Wheels & Tyres 09**

Module	Suspension, Steering, Wheels & Tyres
Task	Sus – 09
Task Title	Steering Mechanism – Stiff Steering
Time – mins	10
NOS ref	IMILV08/13

Technician	You have been asked to check the steering of a
Instructions	vehicle, the driver has complained of an unusual stiffness to the steering of the vehicle. Using the tools and equipment available to you, check the vehicles steering mechanism and report any findings. The fault with the steering mechanism was:

Additional	Note that the task may include one or more faults,
information to the	only record the faults you have identified.
Technician	Please ask your assessor if you require assistance
	with the tools and equipment provided.

Set up of task	<ul> <li>Set up a seized UJ to the steering column to give the feeling of stiff steering or a notchy action to the steering every 1/4 turn.</li> <li>Allow easy access to remove the steering shaft from the steering rack/box.</li> <li>Vehicle to be set up on a four post ramp, vehicle to be positioned on swivel plates that are fitted to the ramp and used for this assessment, ensure that these are in the unlocked position.</li> <li>Ramp to be fitted / not fitted with jacking beam.</li> </ul>
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Vehicle/rig/other	<ul> <li>Vehicle or rig with steering rack/box (without or with PAS)</li> </ul>
Tools and	<ul> <li>Selection of levers bars</li> </ul>
equipment list	<ul> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp and a well-lit area of workshop</li> <li>PPE</li> </ul>

Correct answers	Correct identification of steering column UJ seizure
	Correct safe working practices
	Correct PPE used for the task

## Required to pass task

100%

Module Task Task Title Time - mins	Suspension, Steering, Wheels & Tyres Sus - 09 Steering Mechanism - Stiff Steering 10 Minutes	
Technician Instructions	You have been asked to check the steering of a vehicle, the driver has complained of an unusual stiffness to the steering of the vehicle. Using the tools and equipment available to you, check the vehicles steering mechanism and report any findings.	OFFICIAL USE
	The fault with the steering mechanism was:	
	Safe working practices – OFFICE USE ONLY	
A	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Suspension, Steering, Wheels & Tyres 10**

Module	Suspension, Steering, Wheels & Tyres
Task	Sus - 10
Task Title	Steering Mechanism Check
Time – mins	10
NOS ref	IMILV08/13

Technician Instructions	You have been asked to check the free play in the steering mechanism, the driver has complained of vagueness to the steering of the vehicle. Using the tools and equipment available to you, check vehicles steering mechanism for 'free play' and note any components that are excessively worn. Steering component(s) worn are as follows:
A	
В	
С	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Vehicle/rig/other	Vehicle without PAS
Tools and equipment list	<ul> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp and well-lit area of workshop</li> <li>PPE</li> </ul>

Correct answers	Correct identification of steering component that gives excessive free play
	Correct safe working practices
	Correct PPE used for the task

Module Task Task Title Time - mins	Suspension, Steering, Wheels & Tyres Sus - 10 Steering Mechanism Check 10 Minutes	
Technician Instructions	You have been asked to check the free play in the steering mechanism, the driver has complained of vagueness to the steering of the vehicle. Using the tools and equipment available to you, check vehicles steering mechanism for 'free play' and note any components that are excessively worn. Steering component(s) worn are as follows: A:	OFFICIAL USE
	A:	
	В:	
	C:	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## Brakes: Sub-Group A

Sub- Group	Brakes
	Technician must complete 1 task from each sub-group
А	Disc Measurement
В	Brake servo
	ABS Fault (1)
	ABS Fault (2)
С	Brake fluid
	Brake pipe fabrication
	Brake pipe/hosepipe inspection
D	Disc caliper
	Handbrake – Not functioning
	Drum brake inefficient

### **Trainer Guidance: Brakes 01**

Module	Brakes
Task	Bra - 01
Task Title	Disc - Measurement
Time – mins	10
NOS ref	IMILV13

Technician	The driver of the vehicle has identified that there is
Instructions	a judder/shudder when the brakes are applied. You have been asked to check one of the brake disc's for the following measurements; identify the correct dimensions as listed below using the equipment provided. Add the measurements to the items.
	Disc run out
	Disc thickness
	Variation in disc thickness

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>One brake disc to be mounted on a rig (mounted to the hub assembly) to allow the measurements to be taken.</li> <li>Rig to be securely mounted in a vice on a work bench.</li> </ul>
	<ul> <li>The disc needs to rotate on a bearing.</li> </ul>

Vehicle/rig/other	• Rig
Tools and equipment list	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp/well-lit workshop area</li> <li>Micrometer to measure the thickness of the disc</li> <li>Dial Test Indicator gauge and mounts to check the run out</li> </ul>

Correct answers	Correct measurement of disc run out (tolerance of +/- 0.02mm)
	Correct measurement of thickness (tolerance of +/- 0.10mm)
	Correct measurement of variation of thickness (tolerance of +/- 0.05mm)
	Correct safe working practices
	Correct PPE used for the task

Module	Brakes	
Task	Bra - 01	
Task Title	Disc - Measurement	
Time - mins	10 Minutes	
Technician	The driver of the vehicle has identified that there is a	ш
Instructions	judder/shudder when the brakes are applied. You have	ISI
Instructions	been asked to check one of the brake disc's for the	יר ו ר
	following measurements; identify the correct	NI N
	dimensions as listed below using the equipment	DI=
	provided. Add the measurements to the items.	OFFICIAL USE
	Disc run out:-	
	Minimum disc thickness:-	
	Variation in disc thickness:-	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

### Brakes: Sub-Group B

Sub- Group	Brakes
	Technician must complete 1 task from each sub-group
А	Disc Measurement
В	Brake servo
	ABS Fault (1)
	ABS Fault (2)
С	Brake fluid
	Brake pipe fabrication
	Brake pipe/hosepipe inspection
D	Disc caliper
	Handbrake – Not functioning
	Drum brake inefficient

## **Trainer Guidance: Brakes 02**

Module	Brakes
Task	Bra - 02
Task Title	Brake Servo
Time – mins	10
NOS ref	IMILV13

Technician Instructions	The driver of the vehicle has indicated that the brakes are not working effectively. They are experiencing having to push the brake pedal harder than they once did in order to stop the vehicle especially under continuous heavy braking. Identify cause of the driver experience from the driver's seat.
Fault with the brake efficiency.	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	Brake Servo pipe restricted from inlet
	manifold (or vacuum pump) that prevents the
	servo from operating giving no brake action.

Vehicle/rig/other	Vehicle/Rig
Tools and equipment list	<ul><li>Petrol or diesel engine vehicle</li><li>Clipboard</li><li>Inspection lamp</li></ul>

Correct answers	Correctly diagnose the brake servo not working from within the driver's seat.
	Correct safe working practices.
	Correct PPE used for the task

Module	Brakes	
Task	Bra - 02	
Task Title	Brake Servo	
Time - mins	10 Minutes	
Technician	The driver of the vehicle has indicated that the brakes	ш
Instructions	are not working effectively. They are experiencing	USE
	having to push the brake pedal harder than they once	
	did in order to stop the vehicle especially under	CIA
	continuous heavy braking. Identify cause of the driver	OFFICIAL
	experience from the driver's seat.	LO LO
	Fault(s) with the brake efficiency	
	Correct safe working practices – OFFICE USE ONLY	
	Correct PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

### **Trainer Guidance: Brakes 03**

Module	Brakes
Task	Bra - 03
Task Title	ABS fault (1)
Time – mins	10
NOS ref	IMILV13

Technician	The driver of the vehicle has identified that the ABS
Instructions	Warning lamp is ON. The ABS has indicated a fault
	code with the NSF Wheel Speed Sensor. Diagnose
	the fault with the sensor/circuit. List the fault
	below.

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Vehicle fitted with ABS and with inductive type sensors.</li> <li>NSF Wheel Speed Sensor harness between the ABS ECU and the ABS NSF wheel speed sensor open circuit.</li> <li>Extract the ABS fault code with a fault code reader and print out / laminate the print out sheet.</li> <li>Allow easy access to the ABS harness between the ECU connector and the wheel speed</li> </ul>
	<ul><li>sensor harness connector.</li><li>Remove all necessary trims.</li></ul>

Vehicle/rig/other	Vehicle/Rig
Tools and equipment list	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Multimeter</li> <li>Additional wiring/harness to create a temporary harness to check continuity of the wiring</li> </ul>

Correct answers	Correct diagnosis of 'Open Circuit' between ABS ECU harness plug terminals and NSF wheel speed sensor
	Correct safe working practices.
	Correct PPE used for the task

## Required to pass task

Module Task Task Title Time - mins	Brakes Bra - 03 ABS fault (1) 10 Minutes	
Technician Instructions	The driver of the vehicle has identified that the ABS Warning lamp is ON. The ABS has indicated a fault code with the NSF Wheel Speed Sensor. Diagnose the fault with the sensor/circuit. List the fault below.	OFFICIAL USE
	Fault with circuit:	
	Correct diagnosis of wheel speed sensor/circuit – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of		
Completion		

Additional		
information to	Please ack your accessor if you require accistance with	
	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## **Trainer Guidance: Brakes 04**

Module	Brakes
Task	Bra - 04
Task Title	ABS Fault (2)
Time – mins	10
NOS ref	IMILV13/IMIAEME106

Technician	The driver of the vehicle has identified that the ABS
Instructions	warning lamp is $\mathbf{ON}$ . The ABS has indicated a fault
	code with the NSF wheel speed sensor. The ABS
	Wheel Speed Sensor and its circuit to the ECU have
	been checked and are all ok. Diagnose the ABS
	fault.
	List the fault below.
Diagnosis of NSF	
wheel speed sensor	
fault code.	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Vehicle fitted with ABS and with inductive type sensors.</li> <li>NSF Wheel Speed Sensor rotor two adjacent rotor teeth effectively missing. Either damage the rotor or fill the gaps with metallic objects to create the effect of a damaged rotor.</li> <li>Extract the ABS fault code with a fault code reader and print out/laminate the print out sheet.</li> </ul>
	<ul> <li>Remove the NSF road wheel from the vehicle</li> <li>The vehicle can be raised on a vehicle lift (two of four posts) or alternatively raised on the</li> </ul>

floor, with the NSF wheel removed, supported
correctly.
Remove all necessary trims

Vehicle/rig/other	Vehicle/Rig
Tools and equipment list	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Multimeter</li> <li>Oscilloscope with the correct set up according to the waveform/signal voltage</li> </ul>

Correct answers	Correct diagnosis of NSF wheel speed sensor rotor damaged (teeth missing).
	Correct safe working practices.
	Correct PPE used for the task.

Module Task Task Title Time - mins	Brakes Bra - 04 ABS fault (2) 10 Minutes	
Technician Instructions	The driver of the vehicle has identified that the ABS Warning lamp is ON. The ABS has indicated a fault code with the NSF Wheel Speed Sensor. The ABS Wheel Speed Sensor and its circuit to the ECU have been checked are all OK. Diagnose the ABS fault. List the fault below: Diagnosis of NSF wheel speed sensor fault code:	OFFICIAL USE
	Correct safe working practices – OFFICE USE ONLY Correct PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

### Brakes: Sub-Group C

Sub- Group	Brakes
	Technician must complete 1 task from <b>each</b> sub-group
A	Disc Measurement
В	Brake servo
	ABS Fault (1)
	ABS Fault (2)
С	Brake fluid
	Brake pipe fabrication
	Brake pipe/hosepipe inspection
D	Disc caliper
	Handbrake – Not functioning
	Drum brake inefficient

### **Trainer Guidance: Brakes 05**

Module	Brakes
Task	Bra - 05
Task Title	Brake Fluid
Time – mins	10
NOS ref	IMILV12

Technician Instructions	Check the brake fluid in the containers (as identified) for its boiling point and serviceability. List (in the table below) the fluid in each of the containers in regard its serviceability. Also identify the symptom(s) that the driver of the vehicle would experience if the brake fluid were to be in a vehicles braking hydraulic system:
A: Fluid Serviceable	YES / NO
A: Driver symptom	
B: Fluid Serviceable	YES / NO
B: Driver symptom	
C: Fluid Serviceable	YES / NO
C: Driver symptom	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Set out 3 containers of brake fluid, one container may be of the master cylinder reservoir on a vehicle.</li> </ul>
	<ul> <li>Label each container A to E.</li> </ul>
	Each container must contain a brake fluid with
	a different boiling point value, serviceable

<ul> <li>(300 - 220 deg c), border line (220 - 180 deg c), not serviceable (below 180 deg c).</li> <li>Each assessment day AM/PM always use new fluid in one of the containers.</li> <li>Fluid in one of the containers should be heavily contaminated with dirty / water content high brake fluid.</li> <li>The centre must use a brake boiling point tester to measure the boiling point within 4 hours of the assessment, ideally AM and PM if the fluid is used throughout the assessment day.</li> </ul>
---

Vehicle/rig/other	• N/A
Tools and equipment list	<ul> <li>Brake fluid tester. This can be either equipment that registers the exact boiling point or a red/amber/green brake fluid tester</li> <li>Cleaning cloth and absorbent materials</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>

Correct answers	Accurate boiling point to within 10 degrees centigrade
	Indicate which brake fluid <b>IS</b> serviceable and which is <b>NOT</b>
	Correct use of equipment
	Correct safe working practices
	Correct PPE used for the task

Module	Brakes	
Task	Bra - 05	
Task Title	Brake Fluid	
Time - mins	10 Minutes	
Technician	Check the brake fluid in the containers (as identified)	E
Instructions	for its boiling point and serviceability. List (in the table below) the fluid in each of the containers in regard its serviceability. Also identify the symptom(s) that the driver of the vehicle would experience if the brake fluid were to be in a vehicles braking hydraulic system:-	OFFICIAL USE
	A:- Fluid Serviceable = YES / NO	
	A:- Driver symptom =	
	B:- Fluid Serviceable = YES / NO	
	B:- Driver symptom =	
	C:- Fluid Serviceable = YES / NO	
	C:- Driver symptom =	
	Use of equipment – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

### **Trainer Guidance: Brakes 06**

Module	Brakes
Task	Bra - 06
Task Title	Brake Pipe Fabrication
Time – mins	10
NOS ref	IMILV12

at the end of the task.
-------------------------

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>On the work bench lay out all of the tools and equipment required to carry out the brake pipe fabrication.</li> <li>Vice securely mounted on a workbench.</li> <li>Roll of copper brake pipe available (NOT cut</li> </ul>
	into lengths).
	<ul> <li>Brake pipe flaring kit to be in the packaging/toolbox that it was supplied in.</li> </ul>

Vehicle/rig/other	• N/A
Tools and equipment list	<ul> <li>Work bench</li> <li>Vice fitted securely to the workbench</li> <li>Selection of hand tools to suit task</li> <li>Tape measure</li> <li>Clipboard</li> <li>Well-lit area of the workshop</li> <li>Roll of copper brake pipe 3/8</li> <li>Brake pipe flaring kit in packaging (opened and fully stocked)</li> <li>Supply of brake pipe unions to suit brake pipe (internal/external)</li> <li>Torque wrench – selection of (if applicable to brake pipe flaring kit)</li> <li>Grease/oil</li> <li>Manufacturer of equipment instructions/specs</li> </ul>

Correct answers	Brake pipe to 10cm (+/- 0.5 cm)
	External flare
	Internal flare
	Correct unions fitted to brake pipe
	Correct safe working practices.
	Correct PPE used for the task

Module Task Task Title Time - mins	Brakes Bra - 06 Brake Pipe Fabrication 10 Minutes	
Technician Instructions	You have been asked to make two brake pipes to the specification below:-	OFFICIAL USE
	Brake pipe should have an internal flare at both ends and have female fittings at both ends. The brake pipe should be 10 cm in length.	
	Brake pipe should have an external flare at both ends and have male fittings at both ends. The brake pipe should be 10 cm in length.	
	Correct unions fitted to brake pipe – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY PPE used for task – OFFICE USE ONLY	
Assessor	FFE USED TOT LOSK - OTTICE USE ONET	
signature		
Date of		
Completion		

# The finished brake pipe should be left on the bench at the end of the task.

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

#### **Technician Name:**

## **Trainer Guidance: Brakes 07**

Module	Brakes
Task	Bra - 07
Task Title	Brake Pipe/Brake Hose Inspection
Time – mins	10
NOS ref	IMILV12

Technician Instructions	You have been asked to check the vehicles brake pipes / brake hoses for their condition and their serviceability. Check the brake pipes in a manner to which would allow any faults to be identified. Visual inspect only, DO NOT scrape or physically remove any surface contamination from the brake pipes hoses presented. The following brake pipes / brake hose condition	
	and serviceability: A: O/S/F Condition =	Serviceable
	= B: N/S/F Condition = =	Serviceable
	C: Rear Condition = =	Serviceable
	List two faults that could be seen with brake hose'. D: E:	h a `flexible

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul><li>Vehicle / rig with brake pipes / brake hoses with three faults from the list below:</li><li>Kinked</li></ul>
	Stretched or twisted
	<ul> <li>Excessively chafed, damaged or deteriorated</li> </ul>
	<ul> <li>Brake hose ferrule(s)excessively corroded</li> </ul>
	Exposed to excessive heat

Vehicle/rig/other	Vehicle/rig
Tools and equipment list	<ul> <li>Brake pipe corrosion tool</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correct ID of each brake pipe / brake hose condition
	Correct ID of each brake pipe / brake hose serviceability
	Correct safe working practices.
	Correct PPE used for the task.

# Required to pass task 100%

Module Task Task Title Time - mins		
Technician Instructions	You have been asked to check the vehicles brake pipes / brake hoses for their condition and their serviceability. Check the brake pipes in a manner to which would allow any faults to be identified. Visual inspect only, DO NOT scrape or physically remove any surface contamination from the brake pipes hoses presented. The following brake pipes / brake hose condition and serviceability:-	<b>OFFICIAL USE ONLY</b>
	A:- O/S/F Condition = Serviceable =	
	B:- N/S/F Condition =	
	Serviceable =	
	C:- Rear Condition =	
	Serviceable =	
	List two faults that could be seen with a 'flexible brake hose'.	
	D:	
	E:	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require	
information	assistance with the tools and equipment	
to the	provided.	
Technician		

## Brakes: Sub-Group D

Sub- Group	Brakes
	Technician must complete 1 task from <b>each</b> sub-group
А	Disc Measurement
В	Brake servo
	ABS Fault (1)
	ABS Fault (2)
С	Brake fluid
	Brake pipe fabrication
	Brake pipe/hosepipe inspection
D	Disc caliper
	Handbrake – Not functioning
	Drum brake inefficient

## **Trainer Guidance: Brakes 08**

Module	Brakes
Task	Bra - 08
Task Title	Disc Caliper
Time – mins	10
NOS ref	IMILV12

Technician	The front brake lining is worn unevenly; inspect the
Instructions	front caliper (as indicated by your assessor) for the
	worn / seized components that would cause the
	brake linings to wear unevenly. Identify from the
	fault(s) the customer concern.
	Brake lining component fault
	Brake caliper/hydraulic component fault
	Identify the driver concern

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Brake pad fault (incorrectly set/worn brake pad one side (below 75% of original spec) or seized caliper / damaged or removed dust cover to sliding mechanism.</li> <li>Vehicle / Rig to be can be used securely mounted on workbench.</li> </ul>
	<ul> <li>Wheels removed from the vehicle.</li> </ul>

Vehicle/rig/other	Vehicle/Rig
Tools and equipment list	<ul> <li>Work bench</li> <li>If applicable - vice fitted to workbench that allows caliper / disc assembly to be held securely</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Torque wrench - selection of</li> <li>Manufacturer instructions / specs</li> </ul>

Correct answers	Correctly identify the brake pads worn
	Correctly identify the disc / caliper worn component
	Correct use of torque wrench (if used) and at specified setting (less 50%)
	Correct safe working practices.
	Correct PPE used for the task.

## Required to pass task 100%

Module	Brakes
Task	Bra - 08
Task	
Title	Disc Caliper
Time - mins	10 Minutes

Technicia n Instructio ns	The front brake lining is worn unevenly; inspect the front caliper (as indicated by your assessor) for the worn / seized components that would cause the brake linings to wear unevenly. Identify from the fault(s) the customer concern.	<b>OFFICIAL USE</b>
	Brake lining component fault:	
	Brake caliper / hydraulic component fault:	
	Identify the driver concern:	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature Date of		
Completio		
n		
••		

## **Trainer Guidance: Brakes 09**

Module	Brakes
Task	Bra - 09
Task Title	Handbrake – Not Functioning
Time – mins	10
NOS ref	IMILV13

Technician	The brakes on the vehicle have been inspected and
Instructions	the handbrake to the OS/NS, refer to assessor re
	the side Not Working (NW). Inspect the brake
	mechanism to the rear shoe set up and adjust the
	rear brake to suit. Ensure that the handbrake is
	correctly set at the end of the task.

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

<ul> <li>Set up of task</li> <li>Vehicle or rig with drum brakes to rear, automatic adjusters incorporated within the drum.</li> <li>Allow easy access to the handbrake</li> </ul>
<ul> <li>adjustment; ensure that the adjustment mechanism is free and easily adjustable.</li> <li>Slacken off the automatic brake shoe adjuster to the OS/NS (dependent on the requirement), readjust to the minimum requirement.</li> <li>Rear wheels to be removed from vehicle/rig.</li> <li>Once the brake shoes have been adjusted correctly then the handbrake should come within spec.</li> <li>Ensure that the drum(s) are not lipped/worn</li> <li>Note that this task will not automatically reset</li> </ul>

Vehicle/rig/other	Vehicle/Rig
Tools and equipment list	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> </ul>

Correct answers	Correct adjustment of rear brake shoes.
	Correct adjustment of handbrake to the minimum requirement.
	Correct safe working practices.
	Correct PPE used for the task.

## Required to pass task 100%

Module Task Task Title Time - mins	Brakes Bra - 09 Handbrake - Not Functioning 10 Minutes	
Technician Instructions	The brakes on the vehicle have been inspected and the handbrake to the OS/NS, refer to assessor re the side Not Working (NW). Inspect the brake mechanism to the rear shoe set up and adjust the rear brake to suit. Ensure that the handbrake is correctly set at the end of the task.	OFFICIAL USE
	Adjustment of rear brake shoes OFFICE USE ONLY	
	Adjustment of handbrake to the minimum requirement – OFFICE USE ONLY	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## **Trainer Guidance: Brakes 10**

Module	Brakes
Task	Bra - 10
Task Title	Brake Drum Inefficient
Time – mins	10
NOS ref	IMILV13

Technician Instructions	The brake (as indicated by the assessor) has been deemed inefficient. Inspect the brake assembly (as indicated) and note your findings on the document provided. Make any recommendations that you think will resolve the inefficiencies.
A	
В	
С	

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.	
Set up of task	<ul> <li>Vehicle or rig with drum brakes to rear.</li> <li>Soak the lining of the 'leading brake shoe' in brake fluid. The brake shoe should be immersed for a minimum of 24 hours in brake fluid. Once soaked, refit the brake shoe to the brake assembly correctly and adjust the brake shoes correctly.</li> <li>Peel back the wheel cylinder dust covers and fill the dust cover with brake fluid to indicate that the wheel cylinder is leaking which results in contaminating the brake shoe.</li> <li>Rear wheels to be removed from vehicle/rig</li> <li>Adjust the drum brakes so they are within specification.</li> </ul>	

	Ensure that the drums are not lipped/worn.
Vehicle/rig/other	Vehicle/rig
Tools and equipment list	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> </ul>

Correct answers	Correct identification of rear brake shoe contaminated.	
	Correct identification of rear brake wheel cylinder leaking.	
	Correct safe working practices.	
	Correct PPE used for the task.	

# Required to pass task 100%

Module	Brakes	
Task	Bra - 10	
Task Title	Drum Brake Inefficient	
Time - mins	10 Minutes	
Technician		
Instructions	The brake (as indicated by the assessor) has been deemed inefficient. Inspect the brake assembly (as indicated) and note your findings on the document provided. Make any recommendations that you think will resolve the inefficiencies. Identification of rear brake components requiring replacement are: A:	OFFICIAL USE
	B:	
	C:	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

## **Emission: Sub-Group A**

Sub- Group	Emissions
	Technician must complete 1 task from <b>each</b> sub-group
А	Live Data – Analyse Data
В	Emission tester
	Emission test sample
	Petrol injector fault
С	O2 Sensor – Data (1)
	O2 Sensor – Data (2)
	Scan tool data
D	Fuel system
	Engine non-start (1)
	Engine non-start (2)

## **Trainer Guidance: Emission 01**

Module	Emission
Task	Emi - 01
Task Title	Live Data – Analyse Data
Time – mins	10
NOS ref	IMIAEME106

Technician	To identify various "Live Data" from the scan tool	
Instructions	data list and indicate whether the data is correct or	
	incorrect, mark the correct / incorrect (* = delete	
	as applicable) below.	
	A: Engine Speed - correct / incorrect*	
B: Engine Coolant Temperature - correct		
	incorrect *	
	C: Fuel Pump Relay - correct / incorrect *	
	D: Throttle Position - correct / incorrect *	
	E: Oxygen sensor (1) - correct / incorrect *	

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.
Set up of task	<ul> <li>Petrol engine vehicle / petrol rig with scan tool connected and the data list which is displayed on the tool / equipment.</li> <li>One of the data list parameters to be out specification (through sensor/actuator signal manipulation).</li> <li>Ensure that the engine temperature is at the correct operating temperature prior to ALL tests assessed.</li> <li>Ensure that the scan tool is in correct working order and communicates with the Engine Management system.</li> </ul>

This task is NOT about the navigation of the
test equipment; if the Technician needs
assistance the Technician <b>must</b> be assisted.

Vehicle/rig/other	Vehicle/Rig – petrol engine
Tools and	Scan tool
equipment list	Work bench
	Well-lit workshop area
	<ul> <li>Technician marking sheet</li> </ul>

Correct answers	Delete as applicable to show correct / incorrect
	A: Engine Speed - correct / incorrect*
	B: Engine Coolant Temperature - correct / incorrect *
	C: Fuel Pump Relay - correct / incorrect *
	D: Throttle Position - correct / incorrect *
	E:-Oxygen sensor (1) - correct / incorrect *

# Required to pass task 100%

Module	Emission	
Task	Emi- 01	
Task Title	Live Data - Analyse Data	
Time - mins	10 Minutes	
Technician	To identify various "Live Data" from the scan tool data	USE
Instructions	<pre>list and indicate whether the data is correct or incorrect, mark the correct / incorrect (* = delete as applicable) below.</pre>	OFFICIAL U
	A: Engine Speed - correct / incorrect*	
	B: Engine Coolant Temperature - correct / incorrect *	
	C: Fuel Pump Relay - correct / incorrect *	
	D: Throttle Position - correct / incorrect *	
	E: Oxygen sensor (1) - correct / incorrect *	
Assessor		
signature		
Date of		
Completion		

## **Emission: Sub-Group B**

Sub- Group	Emissions
	Technician must complete 1 task from each sub-group
А	Live Data – Analyse Data
В	Emission tester
	Emission test sample
	Petrol injector fault
С	O2 Sensor – Data (1)
	O2 Sensor – Data (2)
	Scan tool data
D	Fuel system
	Engine non-start (1)
	Engine non-start (2)

## **Trainer Guidance: Emission 02**

Module	Emission
Task	Emi - 02
Task Title	Emission Tester
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the emissions from a
Instructions	petrol engine vehicle using an industry emission
	tester. Check the emission output from the tester
	and make a diagnosis as to the possible fault(s)
	from the list of faults below (* = delete as
	appropriate):
	Petrol injection fault *
	Ignition system / engine mechanical fault *
	No fault indicated by results *
	Exhaust system fault *
	Induction system fault *

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Ignition misfire fault - suggest close a spark plug gap to produce an ignition misfire and increase the HC emitted in the exhaust gas.</li> <li>Increase in HC content in the exhaust emission.</li> <li>Ensure that the engine temperature is at the correct operating temperature with ALL tests.</li> <li>Ensure that the exhaust emission tester is of the correct working order.</li> </ul>
	<ul> <li>The emission tester to measure 4 exhaust gasses, CO, HC, O2, and CO2.</li> </ul>

Vehicle/rig/other	Vehicle/Rig – petrol engine
Tools and	<ul> <li>Exhaust Gas analyser with print out facility</li> <li>Exhaust extraction system securely fitted to</li></ul>
equipment list	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li>

Correct answers	Correct identification of possible fault exhaust gas analyser results against given faults.
	Petrol injection fault.
	Correct safe working practices.
	Correct PPE used for the task.

#### Required to pass task 100%

Module	Emission	
Task	Emi - 02	
Task Title	Emission Tester	
Time - mins	10 Minutes	
Technician Instructions	You have been asked to check the emissions from a petrol engine vehicle using an industry emission tester. Check the emission output from the tester and make a diagnosis as to the possible fault(s) from the list of faults below (* = delete as appropriate):-	OFFICIAL USE
	Petrol injection fault *	
	Ignition system / engine mechanical fault *	
	No fault indicated by results *	
	Exhaust system fault *	
	Induction system fault *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Emission 03**

Module	Emission
Task	Emi - 03
Task Title	Emission Test Sample
Time – mins	10
NOS ref	IMILV07

Technician	You are given a selection of emission test results	
Instructions	from a petrol engine vehicle. From the five results provided, identify which fault relates to the engine	
	fault(s) provided. Mark the letter aligned to the fault	
	on the document provided.	
	A. Fuel misfire	
	B. Ignition misfire	
	C. Exhaust leak	
	D. Inlet manifold leak	
	E. No emission fault(s)	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Illustration of five different sets of emission related data which is to be laid out to the Technician.</li> <li>Laminate the data on A4 paper and make up a document set either in a folder or bound/linked.</li> <li>Clearly identify on 'each' illustration the letter of the data set.</li> <li>Allow the letter to be transferred between the</li> </ul>
	sheets for flexibility.

Vehicle/rig/other	No vehicle or rig needed.
Tools and equipment list	<ul><li> 5 pictures laminated and labelled A to E</li><li> Technician marking sheet</li></ul>

Correct answers	Α.	Data required
	В.	Data required
	С.	Data required
	D.	Data required
	Ε.	Data required

## Required to pass task

100%

Module	Emission	
Task	Emi - 03	
Task Title	Emission Test Sample	
Time - mins	10 Minutes	
Γ	Г	
Technician	You are given a selection of emission test results from a	
Instructions	petrol engine vehicle. From the five results provided,	ШS
	identify which fault relates to the engine fault(s)	ŝ
	provided.	AL
		OFFICIAL USE
	Mark the letter aligned to the fault on the document	IH:
	provided.	10
	Fuel misfire	
	Ignition misfire	
	Exhaust leak	
	Inlet manifold leak	
	No emission fault(s)	
Assessor		
signature		
Date of		
Completion		
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance	
information to	with the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Emission 04**

Module	Emission
Task	Emi - 04
Task Title	Petrol Injector Fault
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the injectors for their
Instructions	control signal. Using the tools and equipment
	available to you, determine which injector is not
	being controlled correctly?
	<ul> <li>Identification of live data.</li> </ul>
	• Cylinder: (1 thru 4 to 6)

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Ensure that the engine temperature is at the correct operating temperature with ALL tests.</li> <li>Ensure that the scan tool is in correct working order and communicates with the Engine Management system.</li> <li>Limit the voltage to the injector of one cylinder by open circuit between the injector and the</li> </ul>
	ECU.

Vehicle/rig/other	<ul> <li>Vehicle/Rig – petrol/diesel engine.</li> </ul>
Tools and equipment list	<ul> <li>Scan tool with correct software to vehicle Engine Management system restricted to live data only</li> <li>Oscilloscope</li> <li>Multimeter (with duty cycle/injector duration)</li> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correct cylinder injector identified as not working correctly
	Correct identification of incorrect sensor/actuator signal data
	Correct safe working practices.
	Correct PPE used for task.

## Required to pass task

100%

Module	Emission	
Task	Emi - 04	
Task Title	Petrol Injector Fault	
Time - mins	10 Minutes	
Technician Instructions	You have been asked to check the injectors for their control signal. Using the tools and equipment available to you, determine which injector is not being controlled correctly?	OFFICIAL USE
	Identification of correct live data	
	Cylinder: (1 thru 4 to 6)	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

## **Emission: Sub-Group C**

Sub- Group	Emissions
	Technician must complete 1 task from each sub-group
A	Live Data – Analyse Data
В	Emission tester
	Emission test sample
	Petrol injector fault
С	O2 Sensor – Data (1)
	O2 Sensor – Data (2)
	Scan tool data
D	Fuel system
	Engine non-start (1)
	Engine non-start (2)

## **Trainer Guidance: Emission 05**

Module	Emission
Task	Emi - 05
Task Title	O2 Sensor – Data (1)
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the oxygen sensor
Instructions	reading via the 'live data' from a scan tool. Check
	the live data from the scan tool and make a
	diagnosis as to the possible fault(s) from the list of
	faults below (* = delete as appropriate):
	A. Engine running rich*
	B. Engine running weak*
	C. No fault indicated*
	D. Exhaust system fault*
	E. Incorrect fuel to engine type*

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.
Set up of task	<ul> <li>Engine running rich which is sensed by the oxygen sensor signal live voltage data reading, could be achieved by decreasing the engine coolant temperature signal (high signal voltage) or by allowing the MAP sensor to sense atmospheric pressure (blank off MAP inlet manifold).</li> <li>Petrol engine fitted with Zirconia type oxygen sensor.</li> <li>Ensure that the engine temperature is at the correct operating temperature with ALL tests.</li> </ul>

<ul> <li>Ensure that the scan tool is in correct working</li> </ul>
order and communicates with the Engine
Management System.

Vehicle/rig/other	<ul> <li>Vehicle/Rig – petrol engine.</li> </ul>
Tools and equipment list	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correct identification of possible fault (engine running rich) by oxygen sensor results against given faults. Correct safe working practices.
	Correct PPE used for task.

# Required to pass task 100%

Module Task Task Title Time - mins	Emission Emi - 05 O2 Sensor - Data (1) 10 Minutes	
Technician Instructions	You have been asked to check the oxygen sensor reading via the 'live data' from a scan tool. Check the live data from the scan tool and make a diagnosis as to the possible fault(s) from the list of faults below (* = <b>delete as appropriate)</b> :	OFFICIAL USE
	A: Engine running rich *	
	B: Engine running weak *	
	C: No fault indicated *	
	D: Exhaust system fault *	
	E: Incorrect fuel to engine type *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## **Trainer Guidance: Emission 06**

Module	Emission
Task	Emi - 06
Task Title	O2 Sensor – Data (2)
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the oxygen sensor
Instructions	reading via the 'live data' from a scan tool. Check
	the live data from the scan tool and make a
	diagnosis as to the possible fault(s) from the list of
	faults below (* = delete as appropriate):

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

<ul> <li>oxygen sensor signal live data voltage reading, this could be achieved by introducin an 'air leak' to the inlet manifold.</li> <li>Petrol engine fitted with Zirconia type oxygen sensor.</li> <li>Ensure that the engine temperature is at the correct operating temperature with ALL tests</li> <li>Ensure that the scan tool is in correct workin order and communicates with the Engine Management system.</li> </ul>
--

Vehicle/rig/other	<ul> <li>Vehicle/rig – petrol engine.</li> </ul>
Tools and	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to</li></ul>
equipment list	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li>

Correct answers	Correct identification of possible fault (engine running weak) by oxygen sensor results against given faults.
	Correct safe working practices.
	Correct PPE used for task.

## Required to pass task

100%

Module Task Task Title	Emission Emi - 06 O2 Sensor - Data (2)	
Time - mins	10 Minutes	
Technician Instructions	You have been asked to check the oxygen sensor reading via the 'live data' from a scan tool. Check the live data from the scan tool and make a diagnosis as to the possible fault(s) from the list of faults below (* = <b>delete as appropriate)</b> :	OFFICIAL USE
	A: Engine running rich *	
	B: Engine running weak *	
	C: No fault indicated *	
	D: Exhaust system fault *	
	E: Incorrect fuel to engine type *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of		
Completion		

## **Trainer Guidance: Emission 07**

Module	Emission
Task	Emi - 07
Task Title	Scan Tool Data
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the following
	5
Instructions	sensor/actuator readings via the 'live data' from a
	scan tool. Check the live data from the scan tool
	and identify the following sensor reading at the
	specified engine RPM (speed):-
	A: Mass Air Flow/Map sensor @ 2,000rpm =
	B. Oxygen sensor (1) @ engine idle speed =
	C. Throttle Position Sensor @ 1,500rpm =
	D. Injection duration/data @ 2,000rpm
	E. Engine Coolant Temperature @ idle speed =
	Which of these data readings do you identify as
	being incorrect with the engine at the various speed
	settings?

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Ensure that the engine temperature is at the correct operating temperature with ALL tests.</li> <li>Ensure that the scan tool is in the correct working order and communicates with the Engine Management system.</li> <li>Insert a resistor into the engine coolant temperature sensor signal circuit to produce a significant voltage high (suggest approx.</li> </ul>
	constant 4, 5 volts) without producing a 'fault code' applicable to the sensor.

Vehicle/rig/other	<ul> <li>Vehicle/Rig – petrol/diesel engine.</li> </ul>
Tools and equipment list	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correct identification of scan tool live data @ the correct RPM (within 100 +/- RPM)
	Correct identification of incorrect sensor/actuator signal data.
	Correct safe working practices.
	Correct PPE used for task.

## Required to pass task 100%

Module	Emission	
Task	Emi - 07	
Task Title	Scan Tool Data	
Time - mins	10 Minutes	
Technician	You have been asked to check the following	Ш
Instructions	sensor/actuator readings via the 'live data' from	OFFICIAL USE
	a scan tool. Check the live data from the scan	AL
	tool and identify the following sensor reading at	U
	the specified engine RPM (speed):-	I.
		Q
	A: Mass Air Flow / Map sensor @ 2,000rpm =	
	B: Oxygen sensor (1) @ engine idle speed =	
	C: Throttle Position Sensor @ 1,500 rpm =	
	D: Injection duration/data @ 2,000rpm =	
	E: Engine Coolant Temperature @ idle speed =	
	Which of these data readings do you identify as	
	being incorrect with the engine at the various	
	speed settings?	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of Completion		

Additional	Please ask your assessor if you require	
information to the	assistance with the tools and equipment	
Technician	provided.	

## **Emission: Sub-Group D**

Sub- Group	Emissions
	Technician must complete 1 task from <b>each</b> sub-group
А	Live Data – Analyse Data
В	Emission tester
	Emission test sample
	Petrol injector fault
С	O2 Sensor – Data (1)
	O2 Sensor – Data (2)
	Scan tool data
D	Fuel system
	Engine non-start (1)
	Engine non-start (2)

## **Trainer Guidance: Emission 08**

Module	Emission
Task	Emi - 08
Task Title	Fuel System
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to check the engine running
Instructions	fault with a diesel system running fault from the
	faults indicated below (* = delete as
	appropriate):
	A: Diesel injection fault *
	B: Fuel ignition fault *
	C: No fault *
	D: Exhaust system fault *
	E: Turbo system fault *

Additional information to the	Please ask your assessor if you require assistance with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Diesel injector misfire fault - suggest</li> </ul>
	block/restrict the injector fuel supply at the
	fuel inlet to the injector.
	Misfire to the engine
	• Ensure that the engine temperature is at the
	correct operating temperature with ALL tests.

Vehicle/rig/other	<ul> <li>Vehicle/Rig – naturally aspirated diesel engine.</li> </ul>
Tools and equipment list	<ul> <li>Scan tool connected to engine with data list selected</li> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct Answers	Correct identification of possible fault from selection of given faults.
	Correct safe working practices.
	Correct PPE used for task.

## Required to pass task

Module	Emission	
Task	Emi - 08	
Task Title	Fuel System	
Time - mins	10 Minutes	
Technician	You have been asked to check the engine running fault	ш
Instructions	with a diesel system running fault from the faults	JSI
Thisti uctions	indicated below (* = delete as appropriate):	OFFICIAL USE
		OFFI
	Diesel injection fault *	
	Fuel ignition fault *	
	No fault *	
	Exhaust system fault *	
	Turbo system fault *	
	Correct safe working practices – OFFICE USE ONLY	
	Correct PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

Emissions: Sub-Group D

## **Trainer Guidance: Emission 09**

Module	Emission
Task	Emi - 09
Task Title	Engine Non-Start (1)
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to diagnose the engine non-
Instructions	start which has been initially diagnosed to a fuel related fault. Diagnose the fault and list below. Fault with the engine system

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Block the fuel supply from the fuel tank so the engine will not start.</li> <li>Easy access to fuel filter/fuel line.</li> <li>Easy access to ignition system components.</li> <li>Ensure that the scan tool is in correct working order and communicates with the Engine</li> </ul>
	Management system.

Vehicle/rig/other	<ul> <li>Vehicle/Rig – petrol/diesel (common rail) engine.</li> </ul>
Tools and equipment list	<ul> <li>Container to accept fuel</li> <li>Ignition/spark neon/LED light tester to measure HT voltage</li> <li>Scan tool with correct software to vehicle Engine Management system to allow access to live data</li> <li>Multimeter</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correctly identify fuel not being supplied from fuel pump to engine F1
	Correct safe working practices.
	Correct PPE used for task.

#### Required to pass task 100%

Module Task Task Title Time - mins	Emission Emi - 09 Engine Non-Start (1) 10 Minutes	
Technician Instructions	You have been asked to diagnose the engine non start which has been initially diagnosed to a fuel related fault. Diagnose the fault & list below? Fault with engine system:	OFFICIAL USE
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor signature		
Date of Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## **Trainer Guidance: Emission 10**

Module	Emission
Task	Emi - 10
Task Title	Engine Non-Start (2)
Time – mins	10
NOS ref	IMILV07

Technician	You have been asked to diagnose the engine non-	
Instructions	start which has been initially diagnosed correctly to	
	an ignition related fault. Diagnose the fault.	

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Fuse to ignition coil(s) blown (spare fuse available) to prevent engine from starting.</li> <li>Easy access to fuel filter/fuel line.</li> <li>Easy access to ignition system components.</li> <li>Ensure that the scan tool is in correct working order and communicates with the Engine</li> </ul>
	Management system.

Vehicle/rig/other	Vehicle/Rig – petrol engine.
Tools and equipment list	<ul> <li>Vehicle workshop manual (electrical wiring diagram + fuse location)</li> <li>Ignition, spark neon or LED light tester to measure HT voltage</li> <li>Scan tool with correct software to vehicle Engine Management system to allow access to live data</li> <li>Multimeter</li> <li>Selection of hand tools to suit task</li> </ul>

<ul><li>Clipboard</li><li>Well-lit workshop area</li></ul>
PPE

Correct answers	Correct fuse blown to ignition coil(s)
	Correct safe working practices.
	Correct PPE used for task.

# Required to pass task 100%

Module	Emission	
Task	Emi - 10	
Task Title	Engine Non-Start (2)	
Time - mins	10 Minutes	
Technician Instructions	You have been asked to diagnose the engine non start which has been initially diagnosed correctly to an ignition related fault.	ONLY
	Diagnose the fault to:	OFFICIAL USE
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional		
information to	Please ask your assessor if you require assistance with	
the Technician	the tools and equipment provided.	

## **Electrical: Sub-Group A**

Sub- Group	Electrical
	Technician must complete 1 task from <b>each</b> sub-group
А	Electrical wiring fault (1)
В	Resistance check
	Circuit produce – relay
	Circuit relay fault
С	Fault code diagnosis
	CAN network fault
	Electrical wiring fault (2)
D	Oscilloscope measurement
	Oscilloscope waveform ID
	Wiring diagram identification

## **Trainer Guidance: Electrical 01**

Module	Electrical
Task	Ele - 01
Task Title	Electrical Wiring Fault (1)
Time – mins	10
NOS ref	IMIAEME106

Technician Instructions	A side light is dimly lit (as identified by your assessor). Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below (* = delete as applicable). Measure the voltage at the earth side of the side lamp bulb holder:
	Wiring harness fault - high resistance to the supply to the bulb holder *         Wiring harness fault - short circuit to the bulb holder *
	<ul> <li>Wiring harness fault - high resistance to the earth circuit to the bulb holder *</li> <li>Fuse blown to the side lamp circuit *</li> </ul>
	Short circuit to the OS side lamp circuit * Voltage measured at earth side of side lamp bulb holder =

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul><li>OS side lamp dimly lit.</li><li>High resistance in the side light bulb holder</li></ul>
	supply circuit, sufficient to illuminate an LED test lamp if used for diagnosis.

Vehicle/rig/other	Vehicle or electrical rig.
Tools and equipment list	<ul> <li>Multimeter</li> <li>LED test lamp/circuit tester</li> <li>Vehicle Information - Electrical wiring diagram</li> <li>Vehicle Information - Component location(s)</li> <li>Various electrical connector/test leads</li> <li>Well-lit area of workshop/inspection lamp</li> <li>Technician marking sheet</li> <li>PPE</li> </ul>

Correct answers	Correct - Wiring harness fault - high resistance to the supply to the bulb holder *
	Correct safe working practices
	Correct PPE used for task

## Required to pass task

100%

TaskEle - 01Task TitleElectrical Wiring Fault (1)Time - mins10 MinutesTechnicianA side light is dimly lit (as identified by your assessor). Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below (* = delete as applicable). Measure the voltage at the earth side of the side lamp bulb holder:If of the side lamp bulb holder:Wiring harness fault - high resistance to the supply to the bulb holder *Wiring harness fault - short circuit to the bulb holder *Wiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Circuit to the bulb holder *Wiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Circuit to the bulb holder *Wiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Circuit to the side lamp circuit *Voltage measured at earth of side lamp bulb holder =Voltage measured at earth of side lamp bulb holder =	Module	Electrical	
Time - mins10 MinutesTechnician InstructionsA side light is dimly lit (as identified by your assessor). Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below (* = delete as applicable). Measure the voltage at the earth side of the side lamp bulb holder:If the side lamp bulb holder isWiring harness fault - high resistance to the supply to the bulb holder *Image: Side lamp wiring harness fault - high resistance to the earth circuit to the bulb holder *Wiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the bulb holder *Image: Side lamp side lampWiring harness fault - high resistance to the earth circuit to the Side lamp circuit *Image: Side lamp side lampWoltage measured at earth of side lamp bulb holder =Image: Side lamp side lamp	Task	Ele - 01	
Technician Instructions       A side light is dimly lit (as identified by your assessor). Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below (* = delete as applicable). Measure the voltage at the earth side of the side lamp bulb holder:       Wiring harness fault - high resistance to the supply to the bulb holder *         Wiring harness fault - high resistance to the bulb holder *       Wiring harness fault - short circuit to the bulb holder *         Wiring harness fault - high resistance to the earth circuit to the bulb holder *       Fuse blown to the side lamp circuit *         Short circuit to the Side lamp circuit *       Short circuit to the OS side lamp circuit *	Task Title	Electrical Wiring Fault (1)	
Instructions       Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below (* = delete as applicable). Measure the voltage at the earth side of the side lamp bulb holder:       Wiring harness fault - high resistance to the supply to the bulb holder *         Wiring harness fault - high resistance to the bulb holder *       Wiring harness fault - short circuit to the bulb holder *         Wiring harness fault - high resistance to the earth circuit to the bulb holder *       Wiring harness fault - short circuit to the bulb holder *         Wiring harness fault - high resistance to the earth circuit to the bulb holder *       Wiring harness fault - high resistance to the earth circuit to the bulb holder *         Voltage measured at earth of side lamp bulb holder =       Voltage measured at earth of side lamp bulb holder =	Time - mins	10 Minutes	
the bulb holder *         Wiring harness fault - short circuit to the bulb holder *         Wiring harness fault - high resistance to the earth circuit to the bulb holder *         Fuse blown to the side lamp circuit *         Short circuit to the OS side lamp circuit *         Voltage measured at earth of side lamp bulb holder =		Diagnose the fault with the circuit using the tools and equipment provided and indicate the fault with the circuit from the list below <b>(* = delete as applicable)</b> . Measure the voltage at the earth side of the side lamp bulb holder:	OFFICIAL USE
Wiring harness fault - high resistance to the earth circuit to the bulb holder *         Fuse blown to the side lamp circuit *         Short circuit to the OS side lamp circuit *         Voltage measured at earth of side lamp bulb holder =			
circuit to the bulb holder *         Fuse blown to the side lamp circuit *         Short circuit to the OS side lamp circuit *         Voltage measured at earth of side lamp bulb holder =		Wiring harness fault - short circuit to the bulb holder *	
Short circuit to the OS side lamp circuit * Voltage measured at earth of side lamp bulb holder =			
Voltage measured at earth of side lamp bulb holder =		Fuse blown to the side lamp circuit *	
		Short circuit to the OS side lamp circuit *	
		Voltage measured at earth of side lamp bulb holder =	
		Volts	
Safe working practices – OFFICE USE ONLY		Safe working practices – OFFICE USE ONLY	
PPE used for task – OFFICE USE ONLY		PPE used for task – OFFICE USE ONLY	
Assessor	Assessor		
signature	signature		
Date of	Date of		
Completion	Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the		
Technician		

## Electrical: Sub-Group B

Sub- Group	Electrical
	Technician must complete 1 task from <b>each</b> sub-group
А	Electrical wiring fault (1)
В	Resistance check
	Circuit produce – relay
	Circuit relay fault
С	Fault code diagnosis
	CAN network fault
	Electrical wiring fault (2)
D	Oscilloscope measurement
	Oscilloscope waveform ID
	Wiring diagram identification

## **Trainer Guidance: Electrical 02**

Module	Electrical
Task	Ele - 02
Task Title	Resistance Check
Time – mins	10
NOS ref	IMILV03

Technician	Identify various electrical resistances from the 5
Instructions	<ul> <li>wires presented to you. Identify the resistance of each wire, mark the resistance value aligned to the wire (A to E) on the document provided below.</li> <li>A:</li> <li>B:</li> <li>C:</li> <li>D:</li> <li>E:</li> </ul>

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Build 5 lengths of wire 15 - 20cm in length.</li> </ul>
	• Each wire to have a different resistance value.
	<ul> <li>Clearly identify on 'each' wire the letter</li> </ul>
	associated with the resistance value. Develop
	so these can be changed mid assessment to
	prevent Technicians from overlooking others.

Vehicle/rig/other	No vehicle or rig needed
Tools and equipment list	<ul> <li>5 wires ,labelled A-E, laid out on workbench</li> <li>Workbench</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>

Correct answers	Resistance to be measured +/- 50 Ohms of specification.
	Zero (0) Ohms
	50 - 100 Ohms
	400 - 600 Ohms
	1000 - 1500 Ohms
	Open circuit

## Required to pass task 100%

Module Task Task Title Time - mins	Electrical Ele - 02 Resistance Check 10 Minutes	
Technician Instructions	To identify various electrical resistances from the 5 wires presented to you. Identify the resistance of each wire, mark the resistance value aligned to the wire (A to E) on the document provided below.	OFFICIAL USE
	A:	
	B:	
	C:	
	D:	
	E:	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Electrical 03**

Module	Electrical
Task	Ele - 03
Task Title	Circuit Produce - Relay
Time – mins	10
NOS ref	IMILV03

Technician Instructions	You are asked to produce an electrical circuit using the various components and circuit board given to you so that a switch operates an open four pin relay which in turn operates a lamp; the circuit diagram has been given to you. Measure the voltage at the bulb holder earth connection when the circuit is working (i.e. bulb illuminated).
	Measure the voltage at the bulb earth connection with the circuit / bulb illuminated = Volts

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.
Set up of task	<ul> <li>Circuit board without components fitted (example Locktronics or similar)</li> </ul>

<ul> <li>1 relay (open 4 pin relay)</li> </ul>
<ul> <li>10 solid wires</li> </ul>
<ul> <li>1 bulb and holder</li> </ul>
1 circuit diagram

Vehicle/rig/other	<ul> <li>No vehicle or rig needed – electrical circuit board.</li> </ul>
Tools and equipment list	<ul> <li>Multimeter with DC volts</li> <li>Workbench</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>

Correct answers	Built circuit that functions – when switch is operated, the relay bulb illuminates.
	Correct measurement of voltage at point 'A' (+/-
	0.2 volts).

# Required to pass task 100%

Module Task Task Title Time - mins	Electrical Ele - 03 Circuit Produce - Relay 10 Minutes	
Technician Instructions	You are asked to produce an electrical circuit using the various components and circuit board given to you so that a switch operates an open four pin relay which in turn operates a lamp; the circuit diagram has been given to you. Measure the voltage at the bulb holder earth connection when the circuit is working (i.e. bulb illuminated).	OFFICIAL USE
	Measure the voltage at the bulb earth connection with the circuit / bulb illuminated = :	
Assessor		
signature Date of		
Completion		

Additional	Please ask your assessor if you require assistance	
information to	with the tools and equipment provided.	
the Technician		

## **Trainer Guidance: Electrical 04**

Module	Electrical
Task	Ele - 04
Task Title	Circuit Relay Fault
Time – mins	10
NOS ref	IMIAEME106

Technician Instructions	You are asked to diagnose an electrical circuit fault (as identified by your assessor) to a circuit that does not function correctly. The fuse to the circuit has been checked correctly, the fuse is OK and supplying the circuit with voltage. The component (consumer) has already been checked and also OK. It is suspected that the relay to the circuit is not operating
	correctly. Fault with circuit wiring / relay:

Additional information to the Technician	Please ask your assessor if you require assistance with the tools and equipment provided.	
Set up of task	<ul> <li>Vehicle / rig with easy accessible relay / wiring.</li> <li>Relay to have internal contacts disabled but still clicks when circuit operated. NO substitute relay available to the Technician.</li> <li>Circuit diagram for the vehicle / circuit.</li> </ul>	

Vehicle/rig/other	Vehicle or rig (electrical circuit board)
Tools and equipment list	<ul> <li>Multimeter with DC volts</li> <li>Circuit diagram for the vehicle/circuit</li> <li>Work bench</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>

<b>Correct answers</b> Identify the correct wiring / component fault.
---

## Required to pass task 100%

Module	Electrical	
Task	Ele - 04	
Task Title	Circuit Relay Fault	
Time - mins	10 Minutes	
Γ		
Technician	You are asked to diagnose an electrical circuit	X
Instructions	fault (as identified by your assessor) to a circuit that does not function correctly. The fuse to the circuit has been checked correctly, the fuse is OK and supplying the circuit with voltage. The component (consumer) has already been checked and also OK. It is suspected that the relay to the circuit is not operating correctly.	<b>OFFICIAL USE ONLY</b>
	Fault with circuit wiring / relay:	
	Correct circuit function faulty component / circuit – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional information		
to the	Please ask your assessor if you require assistance with	
Technician	the tools and equipment provided.	

## **Electrical: Sub-Group C**

Sub- Group	Electrical
	Technician must complete 1 task from <b>each</b> sub-group
A	Electrical wiring fault (1)
В	Resistance check
	Circuit produce – relay
	Circuit relay fault
С	Fault code diagnosis
	CAN network fault
	Electrical wiring fault (2)
D	Oscilloscope measurement
	Oscilloscope waveform ID
	Wiring diagram identification

## **Trainer Guidance: Electrical 05**

Module	Electrical
Task	Ele - 05
Task Title	Fault Code Diagnosis
Time – mins	10
NOS ref	IMIAEME106

Technician Instructions	A technician has retrieved the fault code P0118 for an 'Engine Coolant Temperature' sensor indicating 'high voltage'. Diagnose the circuit indicating whether the component or the wiring harness is faulty (*= delete as applicable)
	<ul> <li>A: Wiring harness fault – open circuit*</li> <li>B: Wiring harness fault – short circuit*</li> <li>C: Component fault – ECU*</li> <li>D: Component fault – Engine Coolant Temperature sensor*</li> </ul>

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Petrol engine vehicle.</li> <li>Access to the engine coolant temperature sensor and harness plug.</li> <li>Access to the Engine Control ECU and harness plug.</li> </ul>
	Open circuit to the engine coolant temperature sensor signal wire.

Vehicle/rig/other	Petrol engine vehicle
Tools and equipment list	<ul> <li>Multimeter</li> <li>Fault code reader with correct software to communicate</li> <li>Various electrical connector/test leads</li> <li>Well-lit area/inspection lamp</li> <li>Technician marking sheet</li> </ul>

Correct answers	Wiring harness fault – open circuit*
	Correct safe working practices
	Correct PPE used for task

## Required to pass task

100%

Module	Electrical	
Task	Ele - 05	
Task Title	Fault Code Diagnosis	
Time - mins	10 Minutes	
Technician	A technician has retrieved the fault code P0118 for an	
Technician Instructions		USE
Instructions	"Engine Coolant Temperature" sensor indicating 'voltage high'. Diagnose the circuit indicating whether the	
	component or the wiring harness is faulty (* = delete	OFFICIAL
	as applicable)	FIC
		OF
	Wiring harness fault - open circuit *	
	Wiring harness fault - short circuit *	
	Component fault - ECU *	
	Component fault - Engine Coolant Temperature sensor *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require	
information to	assistance with the tools and equipment	
the Technician	provided.	

## **Trainer Guidance: Electrical 06**

Module	Electrical
Task	Ele - 06
Task Title	CAN Network Fault
Time – mins	10
NOS ref	IMIAEME106

Technician Instructions	You have been asked to diagnose a vehicle network fault. Check the fault code/live data from the scan tool and/or use other forms of diagnostic technique(s) to make a diagnosis as to the possible fault(s) from the list of faults below (* = delete as appropriate):
	Short to ground (both CAN wires) * Short to positive * No communication from Body Control Module * Erratic CAN signal * Short to ground (one CAN wire) *

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	Ground 'both' CAN wires
	<ul> <li>Vehicle fitted with CAN that generates fault</li> </ul>
	code to suit fault.
	<ul> <li>Ensure that the scan tool is in correct working</li> </ul>
	order and communicates with the CAN system
	<ul> <li>fault codes &amp; live data presented to</li> </ul>
	Technician.
	<ul> <li>Removal of trims where appropriate.</li> </ul>
	<ul> <li>Allow access of the CAN wiring easily</li> </ul>
	accessible.

Vehicle/rig/other	Vehicle/rig – with CAN
Tools and equipment list	<ul> <li>Scan tool with correct software to system to enable the following live data to be read; communication with various control units.</li> <li>Multimeter (digital)</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>

Correct answers	Correct identification of CAN wiring connected to earth
	Correct safe working practices
	Correct PPE used for task

# Required to pass task 100%

Module	Electrical	
Task	Ele - 06	
Task Title	CAN network fault	
Time - mins	10 Minutes	
Technician Instructions	You have been asked to diagnose a vehicle network fault. Check the fault code/live data from the scan tool and/or use other forms of diagnostic technique(s) to make a diagnosis as to the possible fault(s) from the list of faults below (* = delete as appropriate):	OFFICIAL USE
	Short to ground (both CAN wires) *	
	Short to positive *	
	No communication from Body Control Module *	
	Erratic CAN signal *	
	Short to ground (one CAN wire) *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

Electrical: Sub-Group C

Module	Electrical
Task	Ele - 07
Task Title	Electrical Wiring Fault (2)
Time – mins	10
NOS ref	IMIAEME106

Technician	The brake & side light has stopped working. All the
Instructions	bulbs have been checked and the fault has been
	traced to the wiring between the light clusters.
	Diagnose the fault with the circuit using the tools
	and equipment provided and indicate the fault with
	the circuit from the list below (* = delete as
	applicable, note there may be more than one
	different circuit fault):
	A: Wiring harness fault - high resistance between
	the NS & OS rear light clusters. *
	B: Wiring harness fault - short circuit before the
	bulb holder *
	C: Wiring harness fault - open circuit between the
	NS & OS rear light clusters. *
	D: High level brake light short circuit *
	E: Short circuit to the OS stop lamp bulb holder *

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Brake lamp fuse is blown.</li> <li>Open circuit within the wiring between the NS &amp; OS lamp clusters.</li> <li>High resistance to the circuit within the wiring between the NS &amp; OS lamp clusters (to the</li> </ul>
	between the NS & OS lamp clusters (to the point that the bulb does not illuminate.

<ul> <li>Removal of boot/luggage/tailgate/boot lid</li> </ul>
trim(s) to allow easy access to wiring harness.
<ul> <li>High resistance in the circuit sufficient to</li> </ul>
illuminate an LED test lamp at the bulb holder.
<ul> <li>Vehicle information to be located on</li> </ul>
workbench.
<ul> <li>Electrical test equipment to be located on</li> </ul>
workbench.

Vehicle/rig/other	Vehicle or electrical rig.
Tools and	Multimeter including amps clamp
equipment list	LED test lamp / circuit tester
	<ul> <li>Vehicle Information - Electrical wiring diagram</li> </ul>
	<ul> <li>Vehicle Information - Component location(s)</li> </ul>
	<ul> <li>Various electrical connector / test leads</li> </ul>
	<ul> <li>Well-lit area / inspection lamp</li> </ul>
	<ul> <li>Technician marking sheet</li> </ul>
	• PPE

Correct answers	Correct - Open circuit to side light / stop lamp circuit.
	Correct - High resistance to side light / stop lamp circuit.
	Correct safe working practices
	Correct PPE used for task

Module	Electrical	
Task Task Title	Ele - 07 Electrical Wiring Fault (2)	
Time - mins	Electrical Wiring Fault (2) 10 Minutes	
nme - mins	10 Minutes	
Technician	The brake & side light has stopped working. All the	ш
Instructions	bulbs have been checked and the fault has been traced to the wiring between the light clusters. Diagnose the	OFFICIAL USE
	fault with the circuit using the tools and equipment	[AL
	provided and indicate the fault with the circuit from the	IC.
	list below (* = delete as applicable, note there may	E E
	be more than one different circuit fault):	0
	Wiring harness fault - high resistance between the NS &	
	OS rear light clusters *	
	Wiring harness fault - short circuit before the bulb	
	holder *	
	Wiring harness fault - open circuit between the NS & OS	
	rear light clusters *	
	High level brake light short circuit *	
	Short circuit to the OS stop lamp bulb holder *	
	Safe working practices – OFFICE USE ONLY	
	PPE used for task – OFFICE USE ONLY	
Assessor		
signature		
Date of		
Completion		

## **Electrical: Sub-Group D**

Sub- Group	Electrical
	Technician must complete 1 task from <b>each</b> sub-group
А	Electrical wiring fault (1)
В	Resistance check
	Circuit produce – relay
	Circuit relay fault
С	Fault code diagnosis
	CAN network fault
	Electrical wiring fault (2)
D	Oscilloscope measurement
	Oscilloscope waveform ID
	Wiring diagram identification

Module	Electrical
Task	Ele - 08
Task Title	Oscilloscope Measurement
Time – mins	10
NOS ref	IMIAEME106

Technician	To identify various electrical signals to actuators it is
Instructions	necessary to check the opening period or various
	voltages within that control signal. You are asked to
	check an injector waveform for the following:
	A. Injector opening period in milliseconds =
	B. The peak voltage of the injector control signal =

Additional	Use the oscilloscope and its measuring function to	
information to the	determine the components of the waveform (ask	
Technician	assessor if not used test equipment prior to	
	assessment).	

Set up of task	<ul><li>Petrol engine vehicle.</li><li>Oscilloscope connected to an injector lead</li></ul>
	control signal terminal.
	Oscilloscope configured to the correct settings.
	Ensure that the engine temperature is at the
	correct operating temperature with ALL tests.

Vehicle/rig/other	Petrol engine vehicle.
Tools and equipment list	<ul> <li>Oscilloscope</li> <li>Various electrical connector/test leads</li> <li>Well-lit area - inspection lamp</li> <li>Technician marking sheet</li> </ul>

Correct answers	Correct injection duration +/- 10ms
	Correct injection control signal peak voltage +/- 10 volts

Module Task Task Title Time - mins	Electrical Ele - 08 Oscilloscope Measurement 10 Minutes	
Technician Instructions	To identify various electrical signals to actuators it is necessary to check the opening period or various voltages within that control signal. You are asked to check an injector waveform for the following:	OFFICIAL USE
	Injector opening period in milliseconds =	
	The peak voltage of the injector control signal =	
Assessor		
signature Date of		
Completion		

Additional	Use the oscilloscope and its measuring function to	
information to	determine the components of the waveform (ask	
the Technician	assessor if not used test equipment prior to	
	assessment)	

Module	Electrical
Task	Ele - 09
Task Title	Oscilloscope Waveform ID
Time – mins	10
NOS ref	IMIAEME106

Technician Instructions	To identify the "component" sensor or actuator signal from the oscilloscope waveform illustrations provided.
	From the five illustrations, identify which of the common oscilloscope waveforms / patterns relate to the letters (A, B, C, D and E). Mark the component signal aligned to the illustration letter below. A. B. C. D. E.

Additional	Please ask your assessor if you require assistance
information to the	with the tools and equipment provided.
Technician	

Vehicle/rig/other	No vehicle or rig needed.
Tools and	5 pictures laminated and labelled
equipment list	<ul> <li>Technician marking sheet</li> </ul>

Correct answers	5 correctly labelled pictures from the list below.
Image A	Injector (petrol)
Image B	Crankshaft Position/Engine Speed Sensor (inductive)
Image C	Oxygen Sensor (Zirconia)
Image D	Camshaft Position Sensor (inductive)
Image E	Mass Air Flow Sensor - Hot wire
Image F	Ignition Secondary circuit
Image G	Knock Sensor
Image H	CAN network
Image I	Accelerator Pedal Position Sensor
Image J	MAP Sensor
Image K	Wheel Speed Sensor (analogue)
Image L	Wheel Speed Sensor (digital)

Module Task Task Title Time - mins	Electrical Ele - 09 Oscilloscope Waveform ID 10 Minutes	
Technician Instructions	To identify the "component" sensor or actuator signal from the oscilloscope waveform illustrations provided. From the five illustrations, identify which of the	SE ONLY
	common oscilloscope waveforms / patterns relate to the letters. Mark the component signal aligned to the illustration letter below.	<b>OFFICIAL USE</b>
	Letter: Component:	
Assessor		
signature		
Date of		
Completion		

Additional	Please ask your assessor if you require assistance with	
information to	the tools and equipment provided.	
the Technician		

Module	Electrical
Task	Ele - 10
Task Title	Wiring Diagram Identification
Time – mins	10
NOS ref	IMIAEME106

Technician	Using the multi-circuit wiring diagram illustration
Instructions	provided, list the circuit components in the illustration
	"that relate" to the circuit identified by your assessor.
	Identify the "power supply circuit" and the "earth
	circuit" (identified by your assessor) by using
	highlighters on the illustration. Identify the colour of
	the wires on the diagram using the legend provided.

Additional Please ask your assessor if you require assistar	
information to the	with the tools and equipment provided.
Technician	

Set up of task	<ul> <li>Multi circuit wiring diagram (min of three circuits on one wiring diagram).</li> <li>Selection of coloured highlighters (3 min).</li> </ul>
	<ul> <li>Wiring diagram key / legend.</li> <li>Vehicle information / diagrams etc. to be</li> </ul>
	located on workbench.

Vehicle/rig/other	Wiring diagram
Tools and equipment list	<ul><li>Colour highlighters</li><li>Well-lit area</li></ul>
	Technician marking sheet

Correct answers	Correct components identified
	Power/earth circuits identified

Module Task Task Title Time - mins	Electrical Ele - 10 Wiring Diagram Identification 10 Minutes	
Technician Instructions	<ul> <li>Using the 'multi-circuit' wiring diagram illustration provided:</li> <li>A: List the circuit components in the illustration "<i>that relate</i>" to the circuit identified by your assessor.</li> <li>B: Identify the "power supply circuit" and the "earth circuit" (identified by your assessor) by using highlighters on the illustration.</li> <li>C: Identify the colour of the wires on the diagram using the legend provided.</li> </ul>	OFFICIAL USE ONLY
	All components listed – OFFICE USE ONLY	
	Live side of circuit correctly identified – OFFICE USE ONLY	
	Earth side of circuit correctly identified – OFFICE USE ONLY	
	Wiring colours identified correctly – OFFICE USE ONLY	
Assessor signature		
Date of Completion		

# **Appendix 2: Resource Requirements**

### Practical Tasks Resources

Suspension, Steering, Wheels & Tyres	154
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# Suspension, Steering, Wheels & Tyres

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Sus – 01	Tyre Wear	No vehicle or rig needed	<ul> <li>Two physical wheel / tyre assemblies</li> <li>Illustrations laminated and labelled A to E*</li> <li>Technician marking sheet</li> </ul>
Sus – 02	Inspection of Vehicle Front Suspension (1)	Vehicle	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Sus – 03	Inspection of Vehicle Front Suspension (2)	Vehicle with front wishbone type suspension only can be used on this task.	<ul> <li>Selection of levers – suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Sus – 04	Steering	Vehicle	<ul> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp and well-lit area of workshop</li> <li>PPE</li> </ul>
Sus – 05	Anti-roll bar links / brushes	Vehicle only	<ul><li>Clipboard</li><li>Inspection lamp</li><li>PPE</li></ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Sus – 06	Inspection of Vehicle Rear Suspension	Vehicle with rear independent suspension can only be used on this task	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Sus – 07	Suspension Component Inspection	Rig only	<ul> <li>Selection of levers - suitable to achieve the outcome of the task</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Sus – 08	Steering Mechanism – Vague Steering	Vehicle with steering rack without or with PAS	<ul> <li>Selection of lever bars</li> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Sus – 09	Steering Mechanism – Stiff Steering	Vehicle or rig with steering rack/box (without or with PAS)	<ul> <li>Selection of levers bars</li> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp and a well-lit area of workshop</li> <li>PPE</li> </ul>
Sus - 10	Steering Mechanism Check	Vehicle without PAS	<ul> <li>Selection of hand tools to suit the task</li> <li>Clipboard</li> <li>Inspection lamp and well-lit area of workshop</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			• PPE

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## **Brakes**

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Bra - 01	Disc - Measurement	Rig	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp/well-lit workshop area</li> <li>Micrometer to measure the thickness of the disc</li> <li>Dial Test Indicator gauge and mounts to check the run out</li> </ul>
Bra - 02	Brake Servo	Vehicle/Rig	<ul> <li>Petrol or diesel engine vehicle</li> <li>Clipboard</li> <li>Inspection lamp</li> </ul>
Bra - 03	ABS fault (1)	Vehicle/Rig	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Multimeter</li> <li>Additional wiring/harness to create a temporary harness to check continuity of the wiring</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Bra - 04	ABS Fault (2)	Vehicle/Rig	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Multimeter</li> <li>Oscilloscope with the correct set up according to the waveform/signal voltage</li> </ul>
Bra - 05	Brake Fluid	n/a	<ul> <li>Brake fluid tester. This can be either equipment that registers the exact boiling point or a red/amber/green brake fluid tester</li> <li>Cleaning cloth and absorbent materials</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>PPE</li> </ul>
Bra - 06	Brake Pipe Fabrication	n/a	<ul> <li>Work bench</li> <li>Vice fitted securely to the workbench</li> <li>Selection of hand tools to suit task</li> <li>Tape measure</li> <li>Clipboard</li> <li>Well-lit area of the workshop</li> <li>Roll of copper brake pipe 3/8</li> <li>Brake pipe flaring kit in packaging (opened and fully stocked)</li> <li>Supply of brake pipe unions to suit brake pipe (internal/external)</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul> <li>Torque wrench – selection of (if applicable to brake pipe flaring kit)</li> <li>Grease/oil</li> <li>Manufacturer of equipment instructions/specs</li> </ul>
Bra - 07	Brake Pipe/Brake Hose Inspection	Vehicle/rig	<ul> <li>Brake pipe corrosion tool</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>
Bra - 08	Disc Caliper	Vehicle/Rig	<ul> <li>Work bench</li> <li>If applicable - vice fitted to workbench that allows caliper / disc assembly to be held securely</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> <li>Torque wrench - selection of</li> <li>Manufacturer instructions / specs</li> </ul>
Bra - 09	Handbrake – Not Functioning	Vehicle/Rig	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Inspection lamp</li> </ul>
Bra - 10	Brake Drum Inefficient	Vehicle/Rig	<ul> <li>Work bench</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			Inspection lamp

## **Emissions**

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Emi -	Live Data – Analyse	Vehicle/Rig – petrol	<ul> <li>Scan tool</li> <li>Work bench</li> <li>Well-lit workshop area</li> <li>Technician marking sheet</li> </ul>
01	Data	engine	
Emi –	Emission Tester	Vehicle/Rig – petrol	<ul> <li>Exhaust Gas analyser with print out facility</li> <li>Exhaust extraction system securely fitted to</li></ul>
02		engine	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li>
Emi – 03	Emission Test Sample	No vehicle or rig needed.	<ul> <li>5 pictures laminated and labelled A to E</li> <li>Technician marking sheet</li> </ul>
Emi –	Petrol Injector Fault	Vehicle/Rig –	<ul> <li>Scan tool with correct software to vehicle Engine</li></ul>
04		petrol/diesel engine.	Management system restricted to live data only <li>Oscilloscope</li> <li>Multimeter (with duty cycle/injector duration)</li>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>
Emi –	O2 Sensor – Data	Vehicle/Rig – petrol	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to</li></ul>
05	(1)	engine.	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li>
Emi –	O2 Sensor – Data	Vehicle/rig – petrol	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to</li></ul>
06	(2)	engine.	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li>
Emi –	Scan Tool Data	Vehicle/Rig –	<ul> <li>Scan tool with correct software to system</li> <li>Exhaust extraction system securely fitted to</li></ul>
07		petrol/diesel engine.	exhaust tailpipe <li>Selection of hand tools to suit task</li> <li>Clipboard</li>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul><li>Well-lit workshop area</li><li>PPE</li></ul>
Emi – 08	Fuel System	Vehicle/Rig – naturally aspirated diesel engine.	<ul> <li>Scan tool connected to engine with data list selected</li> <li>Exhaust extraction system securely fitted to exhaust tailpipe</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>
Emi – 09	Engine Non-Start (1)	Vehicle/Rig – petrol/diesel (common rail) engine	<ul> <li>Container to accept fuel</li> <li>Ignition/spark neon/LED light tester to measure HT voltage</li> <li>Scan tool with correct software to vehicle Engine Management system to allow access to live data</li> <li>Multimeter</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>
Emi - 10	Engine Non-Start (2)	Vehicle/Rig – petrol engine	<ul> <li>Vehicle workshop manual (electrical wiring diagram + fuse location)</li> <li>Ignition, spark neon or LED light tester to measure HT voltage</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul> <li>Scan tool with correct software to vehicle Engine Management system to allow access to live data</li> <li>Multimeter</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> </ul>

## **Electrical**

Task	Task Title	Vehicle/rig/other	Tools and equipment list
Ele - 01	Electrical Wiring Fault (1)	Vehicle or electrical rig	<ul> <li>Multimeter</li> <li>LED test lamp/circuit tester</li> <li>Vehicle Information – Electrical wiring diagram</li> <li>Vehicle Information – Component location(s)</li> <li>Various electrical connector/test leads</li> <li>Well-lit area of workshop/inspection lamp</li> <li>Technician marking sheet</li> <li>PPE</li> </ul>
Ele – 02	Resistance Check	No vehicle or rig needed	<ul> <li>5 wires, labelled A-E, laid out on workbench</li> <li>Workbench</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>
Ele – 03	Circuit Produce - Relay	No vehicle or rig needed – electrical circuit board	<ul><li>Multimeter with DC volts</li><li>Workbench</li></ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>
Ele – 04	Circuit Relay Fault	Vehicle or rig (electrical circuit board)	<ul> <li>Multimeter with DC volts</li> <li>Circuit diagram for the vehicle/circuit</li> <li>Work bench</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>
Ele – 05	Fault Code Diagnosis	Petrol engine vehicle	<ul> <li>Multimeter</li> <li>Fault code reader with correct software to communicate</li> <li>Various electrical connector/test leads</li> <li>Well-lit area/inspection lamp</li> <li>Technician marking sheet</li> </ul>
Ele – 06	CAN Network Fault	Vehicle/rig – with CAN	<ul> <li>Scan tool with correct software to system to enable the following live data to be read; communication with various control units.</li> <li>Multimeter (digital)</li> <li>Selection of hand tools to suit task</li> <li>Clipboard</li> <li>Well-lit workshop area</li> <li>PPE</li> </ul>
Ele – 07	Electrical Wiring Fault (2)	Vehicle or electrical rig	<ul> <li>Multimeter including amps clamp</li> <li>LED test lamp / circuit tester</li> <li>Vehicle Information - Electrical wiring diagram</li> <li>Vehicle Information - Component location(s)</li> </ul>

Task	Task Title	Vehicle/rig/other	Tools and equipment list
			<ul> <li>Various electrical connector / test leads</li> <li>Well-lit area / inspection lamp</li> <li>Technician marking sheet</li> <li>PPE</li> </ul>
Ele – 08	Oscilloscope Measurement	Petrol engine vehicle	<ul> <li>Oscilloscope</li> <li>Various electrical connector/test leads</li> <li>Well-lit area – inspection lamp</li> <li>Technician marking sheet</li> </ul>
Ele – 09	Oscilloscope Waveform ID	No vehicle or rig needed	<ul> <li>5 pictures laminated and labelled A – E*</li> <li>Technician marking sheet</li> </ul>
Ele - 10	Wiring Diagram Identification	Wiring diagram	<ul> <li>Colour highlighters</li> <li>Well-lit area</li> <li>Technician marking sheet</li> </ul>

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